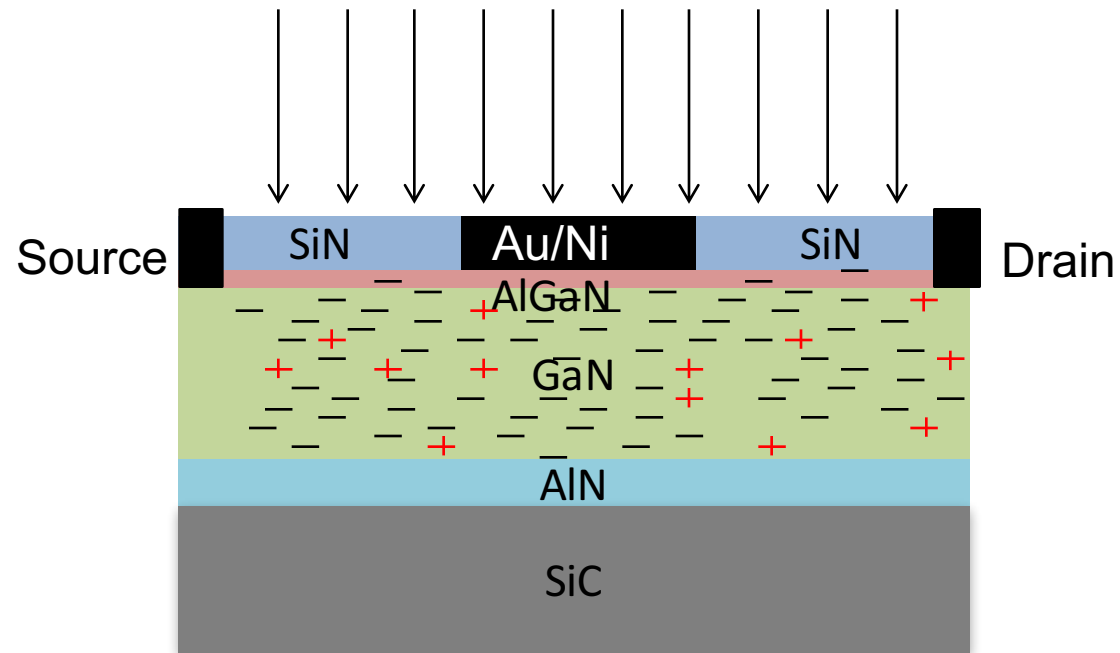


Simulation of Radiation Effects in AlGaN/GaN High Electron Mobility Transistors

E. E. Patrick, M. Choudhury, F. Ren, S. J. Pearton,
and M. E. Law

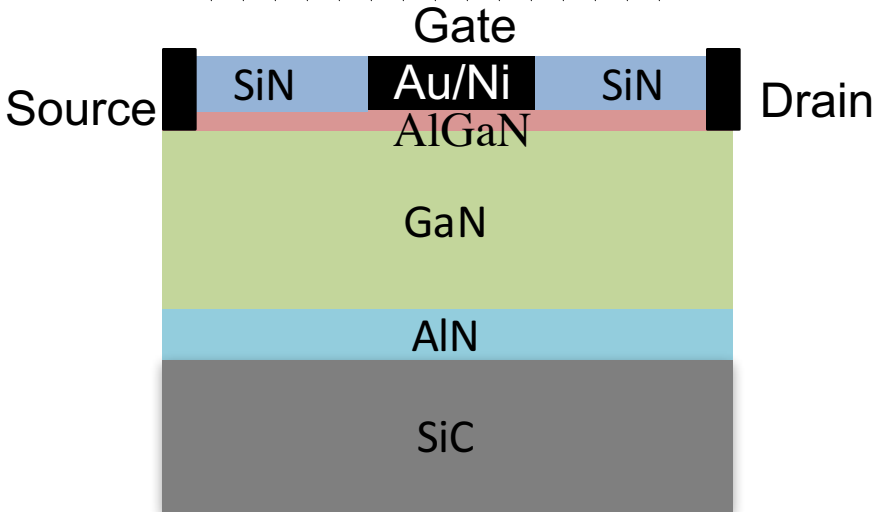
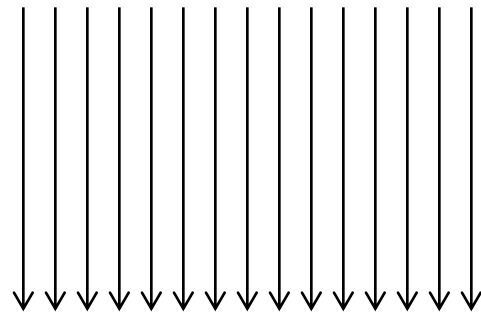
Why model / simulate?

- Predict device performance
- Optimize device performance
- **Better understand underlying physical mechanisms**



AlGaN/GaN HEMT DC Performance Degradation

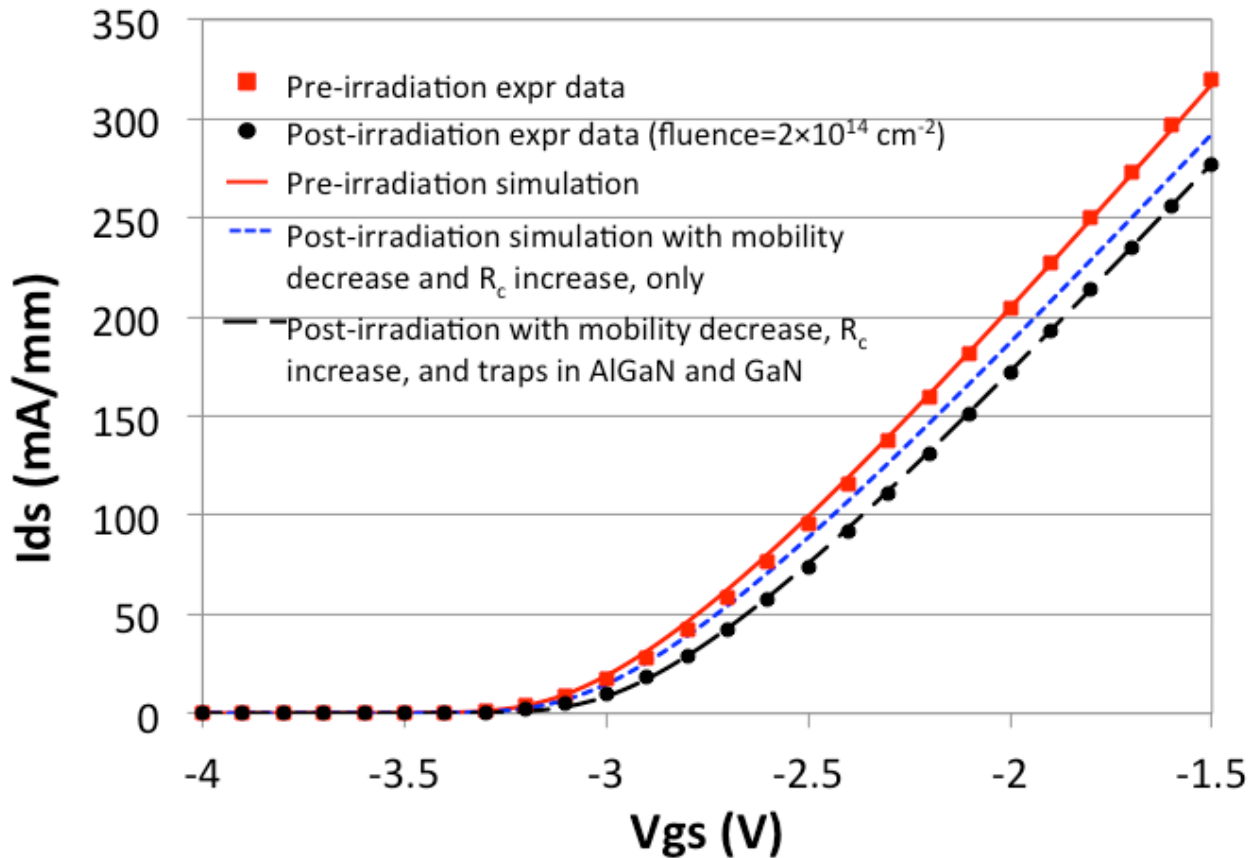
Proton Irradiation



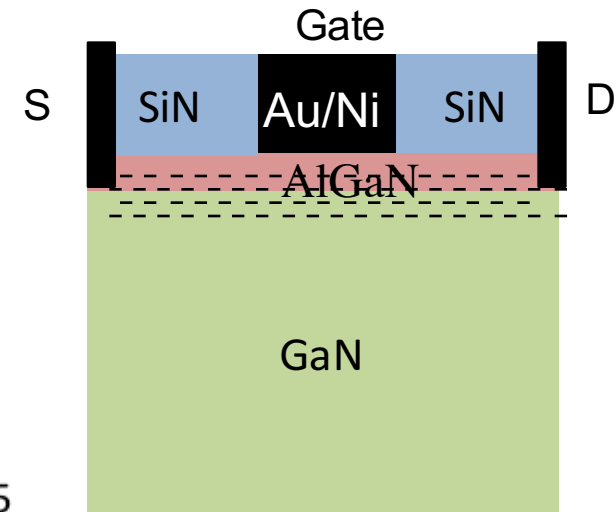
- Reduction in mobility
- Positive threshold voltage shift
- Reduction of drain current
- Reduction of transconductance

- Point defects create traps
- Ionized traps create:
 - Reductions in electron mobility
 - Negative trapped charge
 - ↓ 2DEG density

Problem: Understand Mechanisms

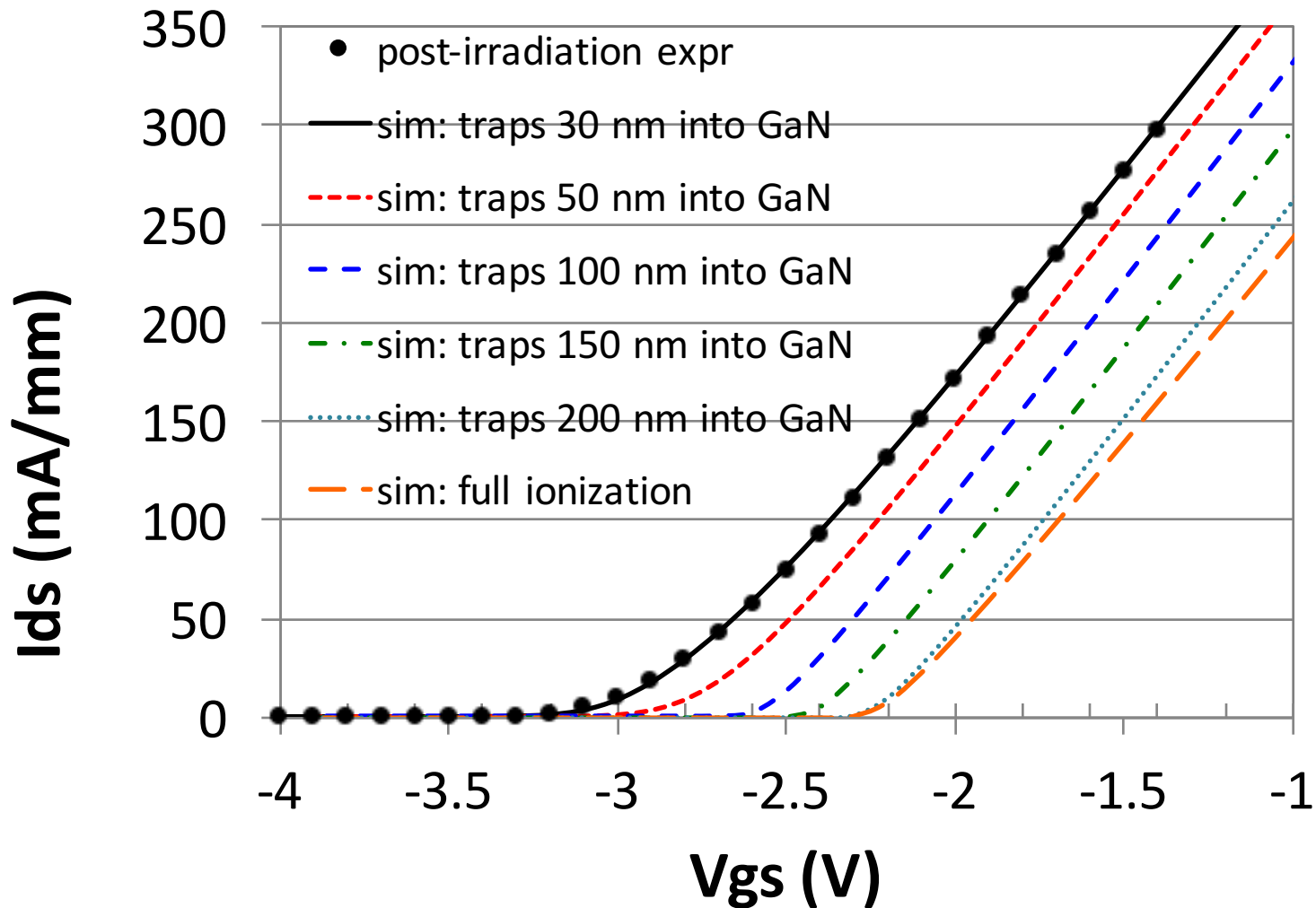


Neg trap conc:
 1×10^{17} cm $^{-3}$
30 nm into Ga N



E. Patrick, et al., *IEEE Trans. Nucl. Sci.*, v. 60., no. 6, pp. 4103-4108, 2013.

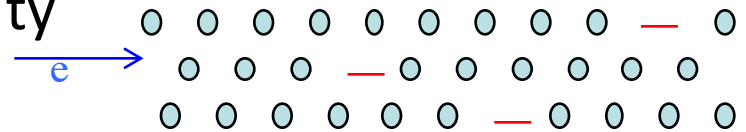
Partial Ionization and/or Compensation?



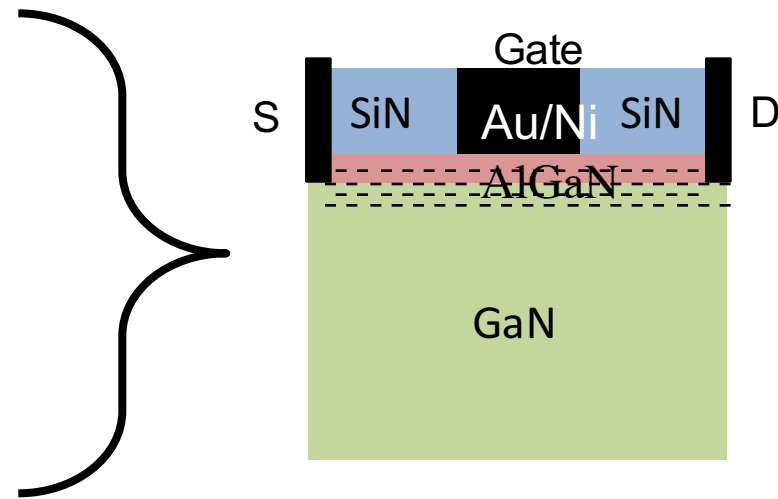
Overview

Modeling Radiation (total ionizing dose) effects on AlGaN/GaN HEMTs

1. Test hypothesis of ionized impurity scattering as mobility reduction mechanism (TRIM)

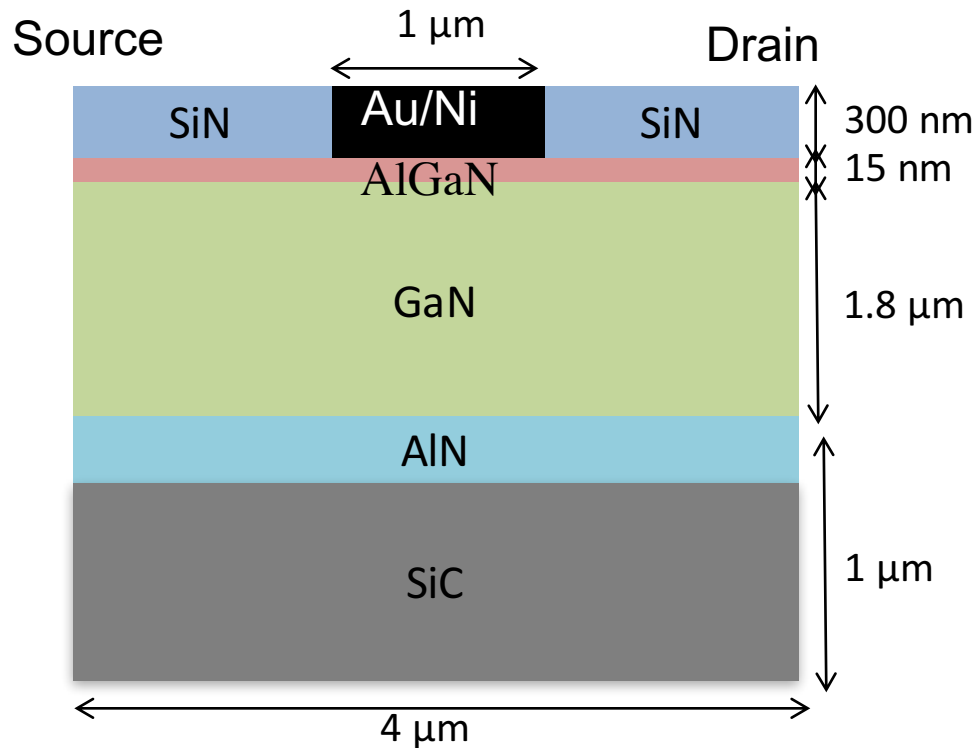


2. Determine sensitivity to traps in AlGaN or GaN layers (FLOODS)
3. Determine effect of partial trap ionization (FLOODS)
4. Determine effect of trap compensation (FLOODS)



Simulation Methodology

TCAD Simulator: FLOODS (Florida Object-Oriented Device Simulator)



Device Equations

$$\nabla^2 \psi = -\frac{q}{\epsilon} [p - n + \text{Doping} + \text{Trap}]$$

$$\frac{\partial n}{\partial t} = \frac{1}{q} \nabla \cdot J_n, \quad \frac{\partial p}{\partial t} = \frac{1}{q} \nabla \cdot J_p$$

$$J_n = -q\mu_n n \nabla \phi_n, \quad J_p = q\mu_p p \nabla \phi_p$$

Simulation Methodology

Calculation of Partial Ionization

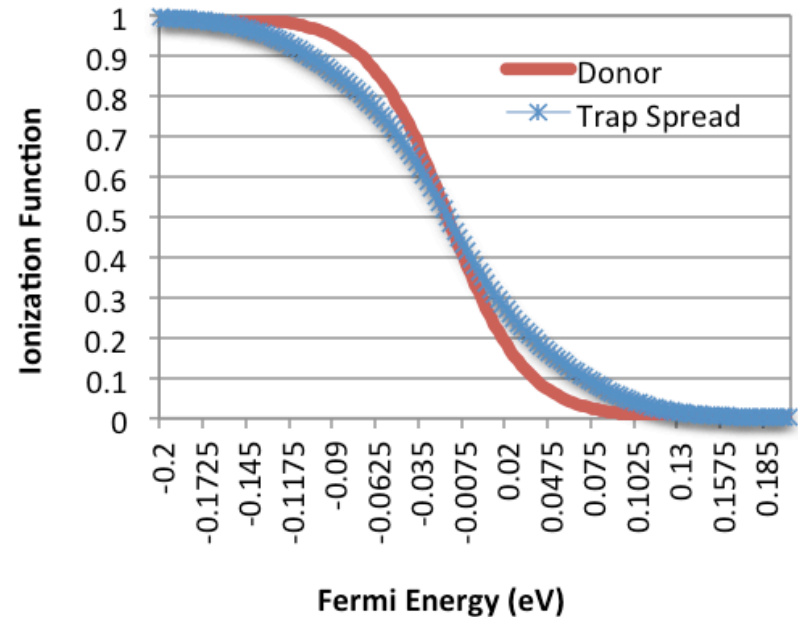
$$\frac{N_D^+}{N_D} = \frac{1}{1 + 2e^{\frac{E_F - E_T}{kT}}}$$

Prone to convergence issues

Trap Energy Level Spread

$$N(E) = \frac{N_D}{\nabla E \sqrt{2\pi}} e^{-\frac{(E - E_T)^2}{2\nabla E^2}}$$

$$\frac{N_D^+}{N_D} = \int \left(\frac{1}{1 + 2e^{\frac{E_F - E}{kT}}} \right) \left(\frac{1}{\nabla E \sqrt{2\pi}} e^{-\frac{(E - E_T)^2}{2\nabla E^2}} \right) dE$$

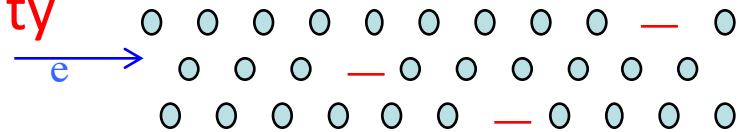


Numerically integrate using Gaussian-Hermite quadrature

Overview

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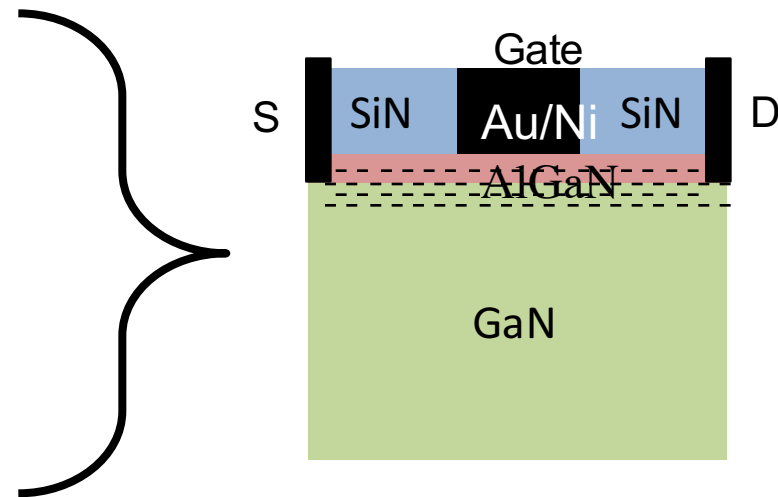
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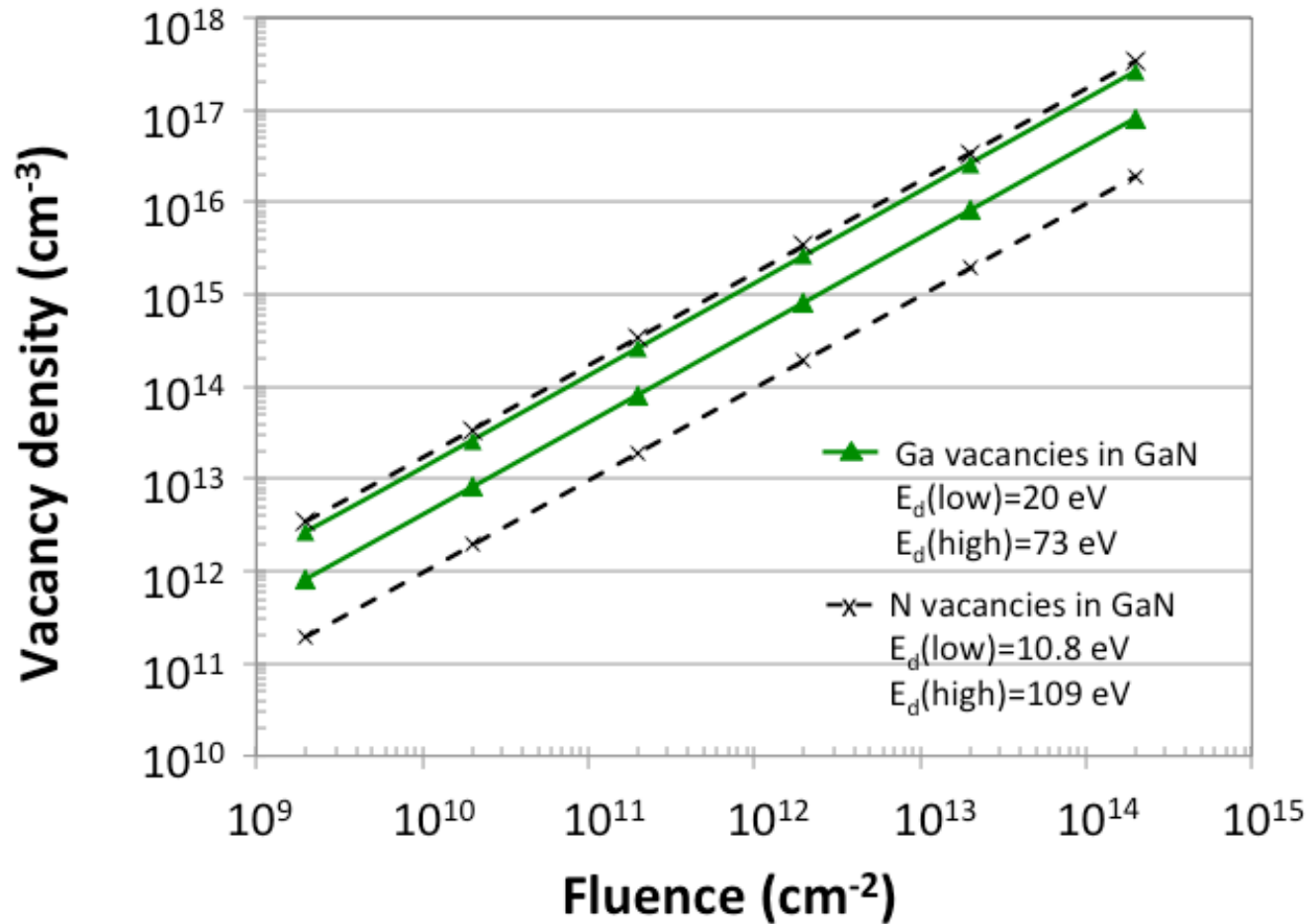
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Radiation-induced Defect Estimation



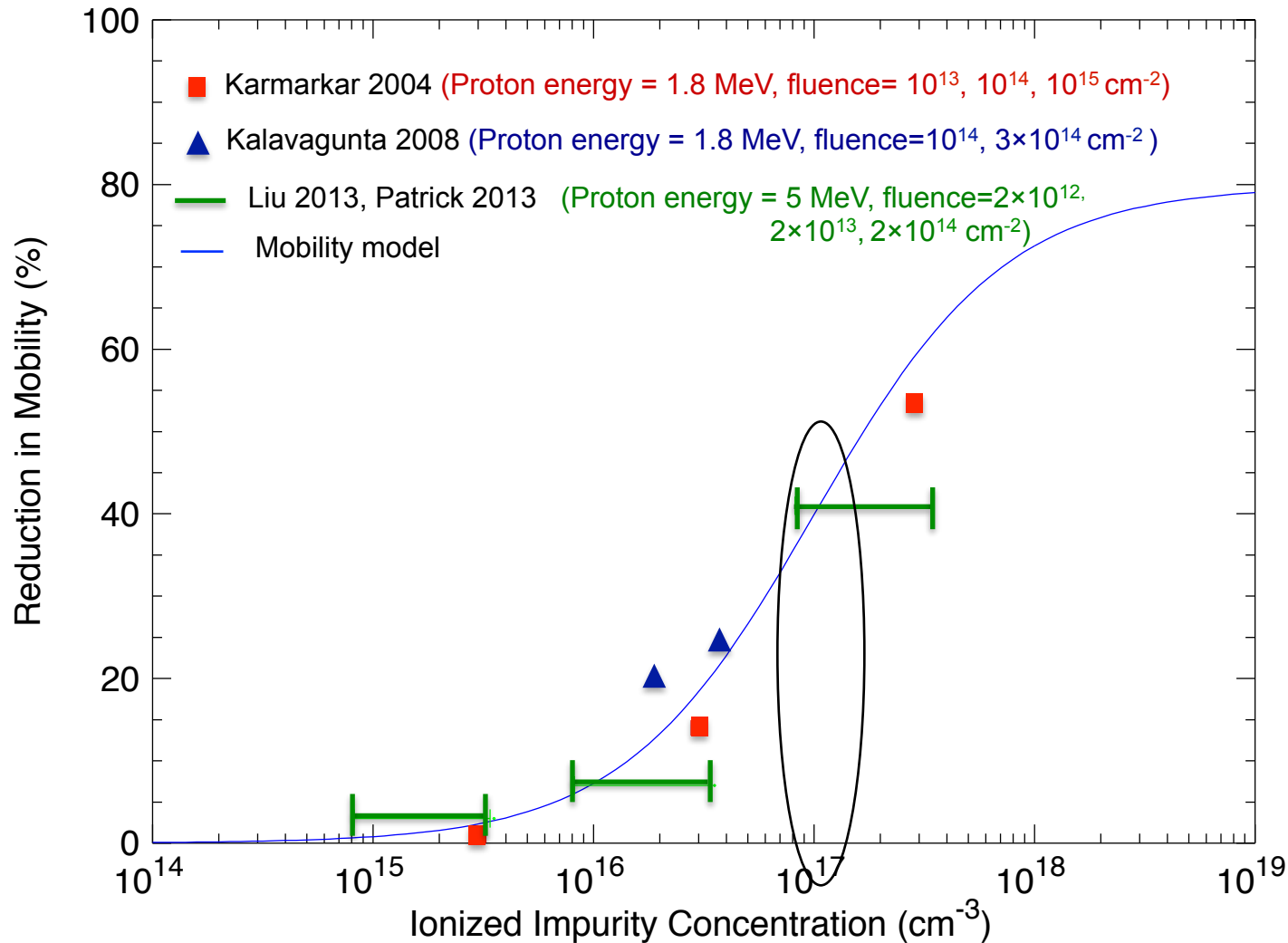
TRIM (Transport of Ions in Matter) simulation results

V_{GA} – acceptor-like traps (-)

V_{N} – donor-like traps (+)

Positive V_{T} shift needs acceptor-like traps

Ionized Impurity Scattering Hypothesis



$$\mu_0 = \mu_{\min} + \frac{\mu_{\max} - \mu_{\min}}{1 + \left(\frac{N}{N_{\text{ref}}}\right)^\alpha}$$

N – ionized dopant conc.

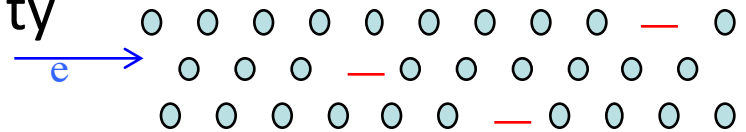
$$\begin{aligned} \mu_{\min} &= 295 \text{ cm}^2/\text{Vs} \\ \mu_{\max} &= 1406 \text{ cm}^2/\text{Vs} \\ N_{\text{ref}} &= 1 \times 10^{17} \\ \alpha &= 0.66 \end{aligned}$$

*Farahmand et al., 2001

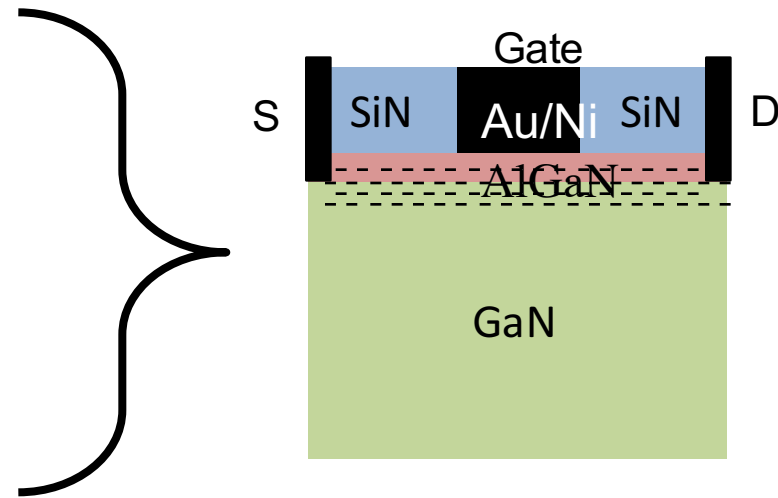
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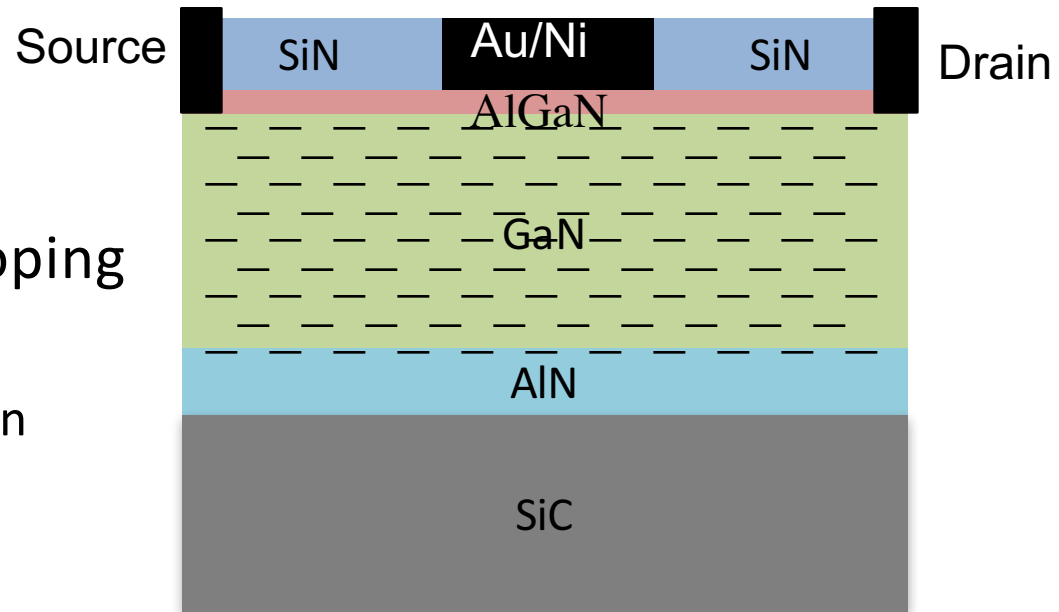


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Test Acceptor Concentration and Ionization

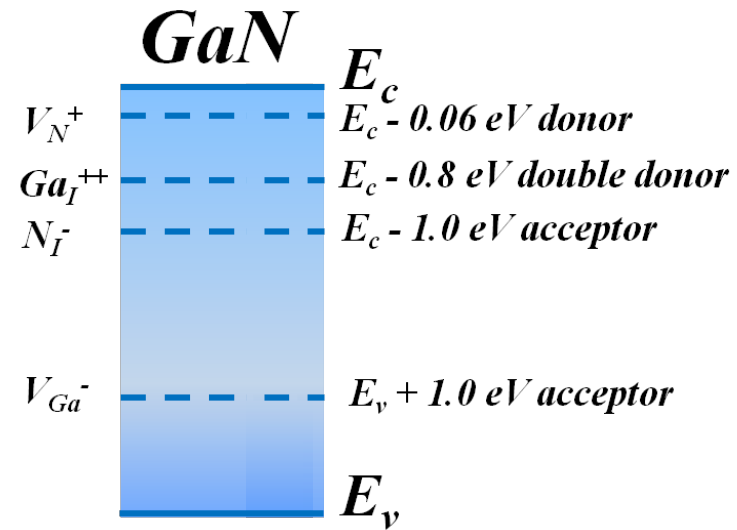
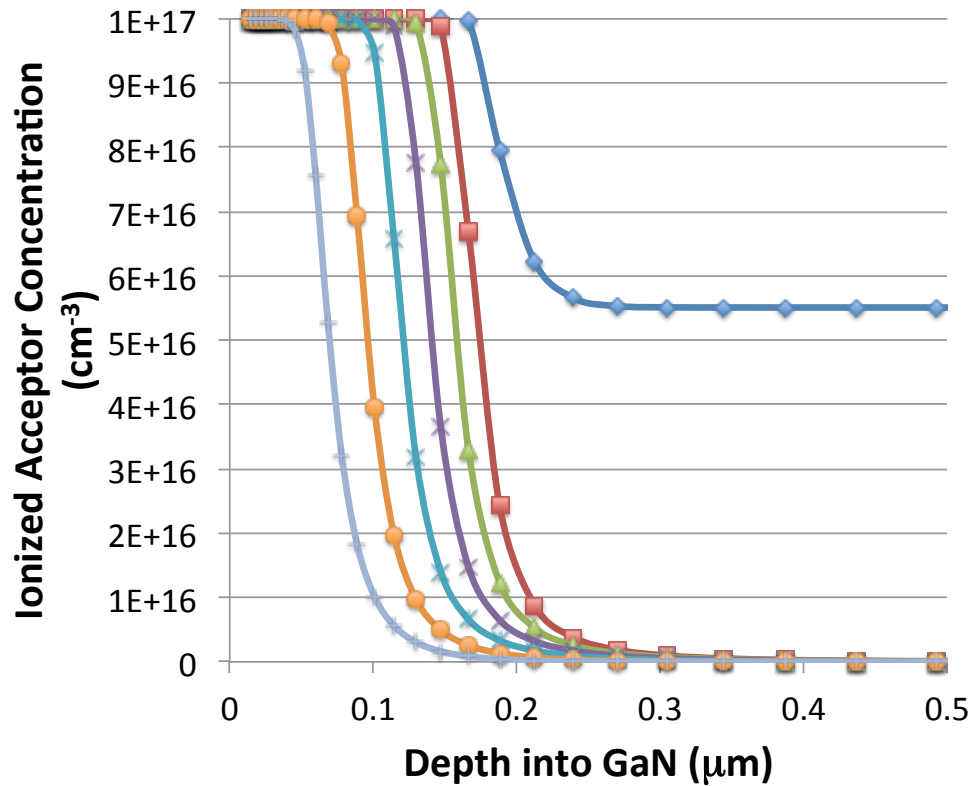
- Radiation case:
 - 5M eV Proton radiation, fluence= $2 \times 10^{14} \text{ cm}^{-2}$
 - I_{ds} reduction = 13%, V_t shift = 0.1 V (3%)
 - TRIM / Mobility model predict $\sim 10^{17} \text{ cm}^{-3}$ ionized acceptor traps near 2DEG



- Sensitivity Analysis
 - Uniform Acceptor Doping
 - Isolate layer
 - Vary trap concentration
 - Vary trap energy level

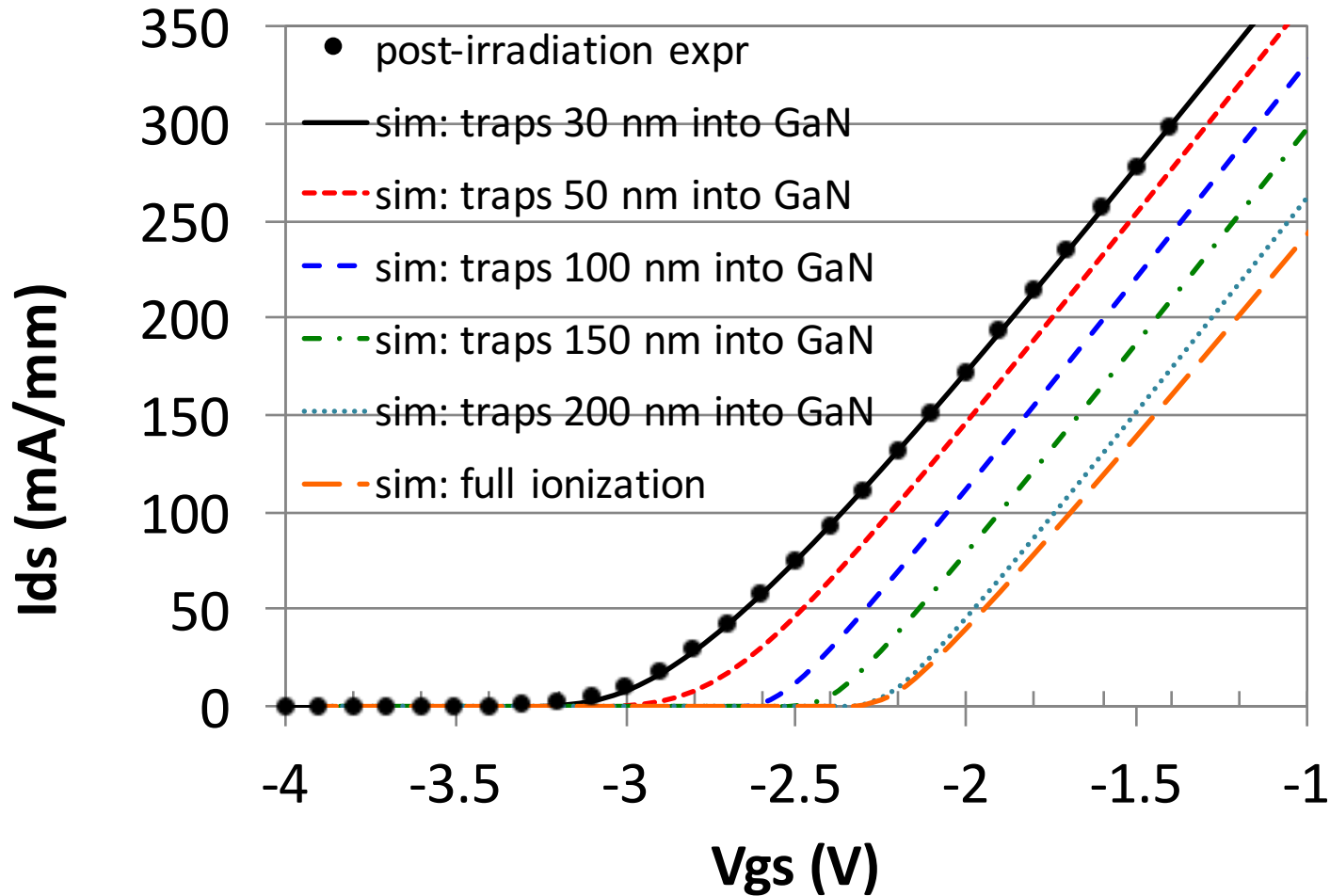
Acceptor Ionization

Bias conditions: $V_{gs} = 0V$, $V_{ds} = 1V$

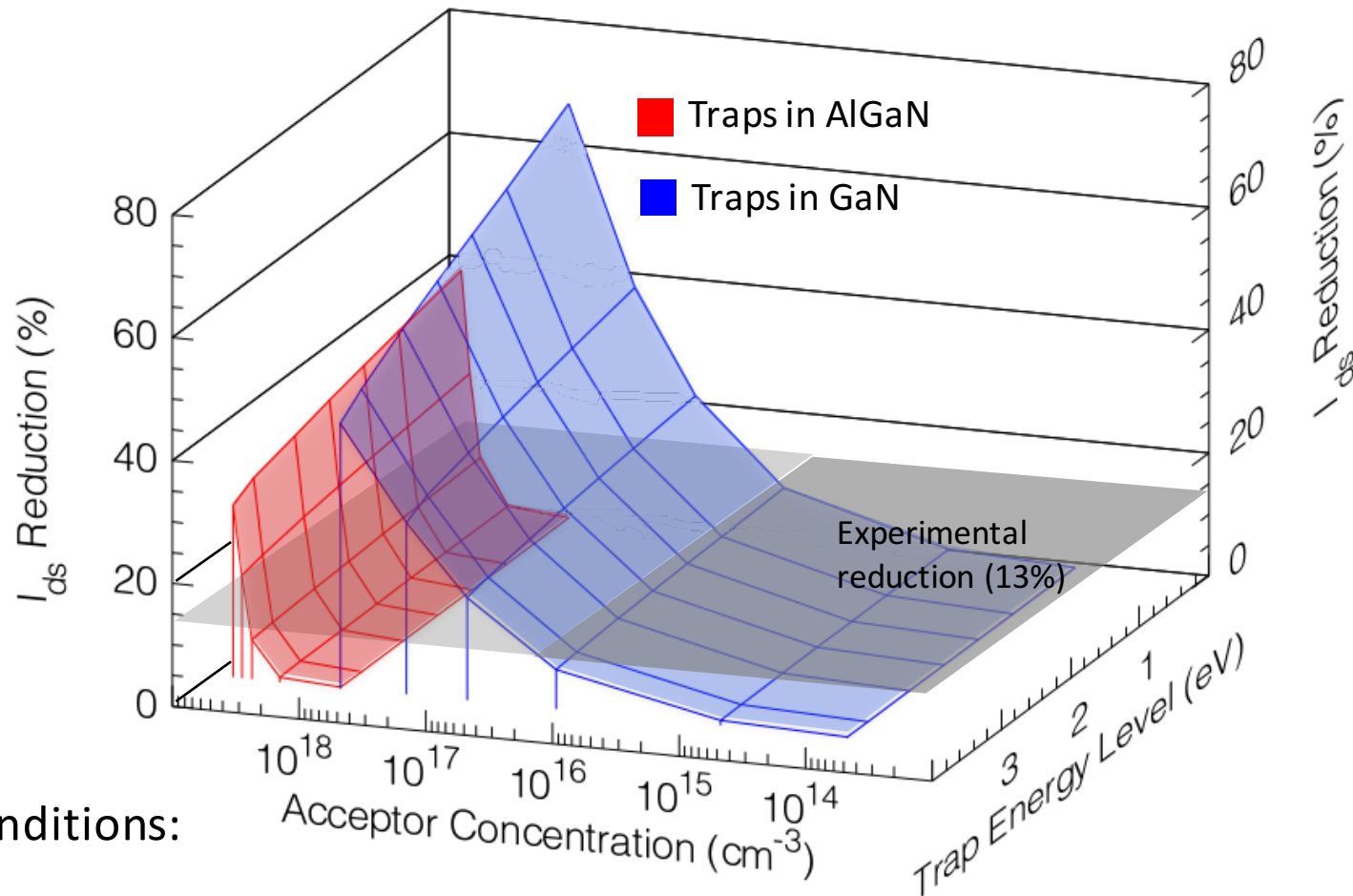


*Polyakov, et al., J. Mater. Chem. C, 2013, 1, 877

$V_{Ga} (E_v+1 \text{ eV}) = \text{fully ionized}$



Simulation Results: Drain Current Reduction



Bias conditions:

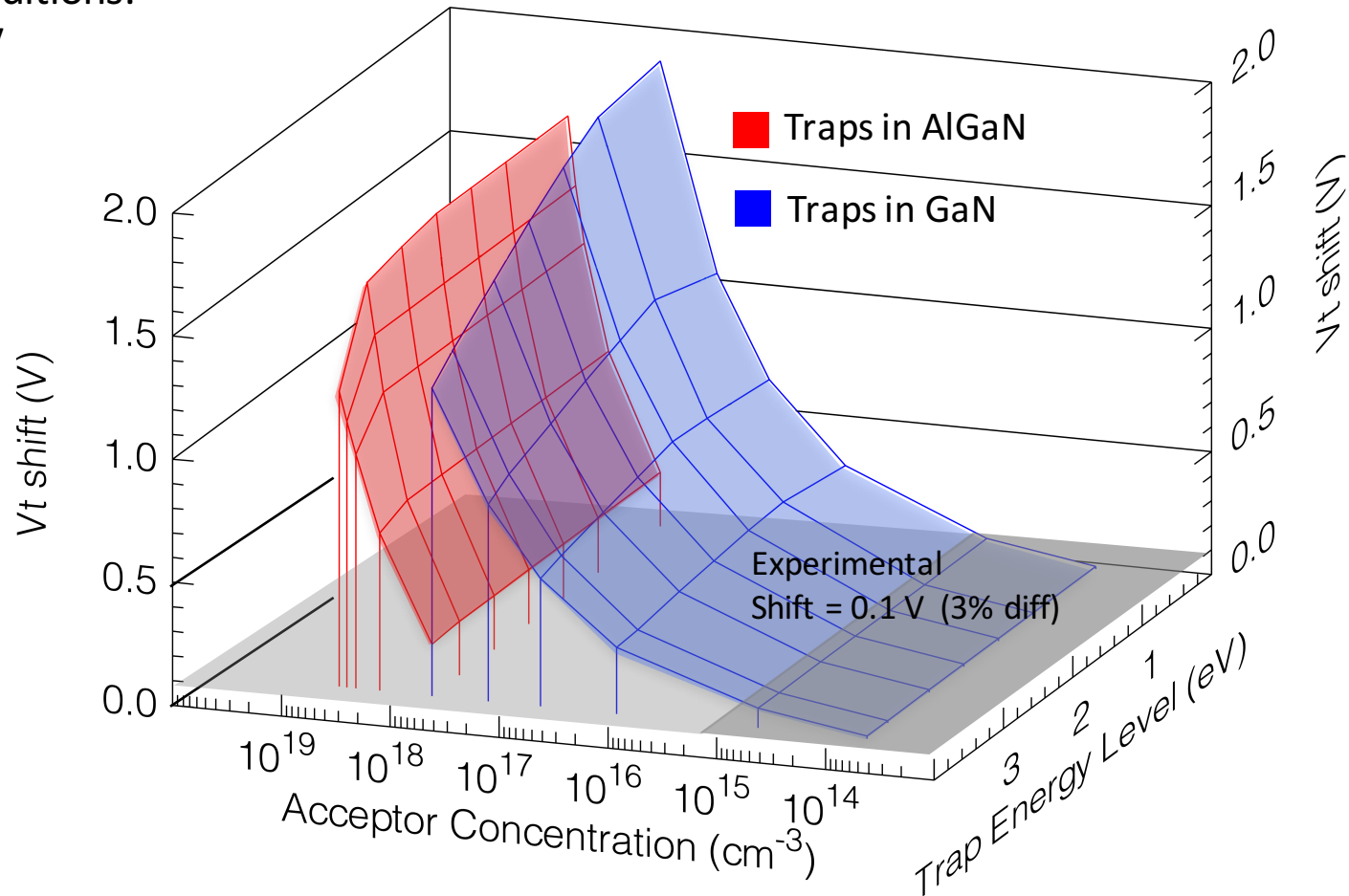
$$V_g = 0 \text{ V}$$

$$V_{ds} = 1 \text{ V}$$

Simulation Results: Threshold Voltage Shift

Bias conditions:

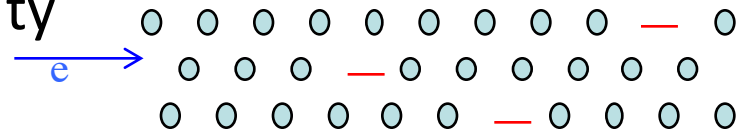
$$V_{ds} = 1 \text{ V}$$



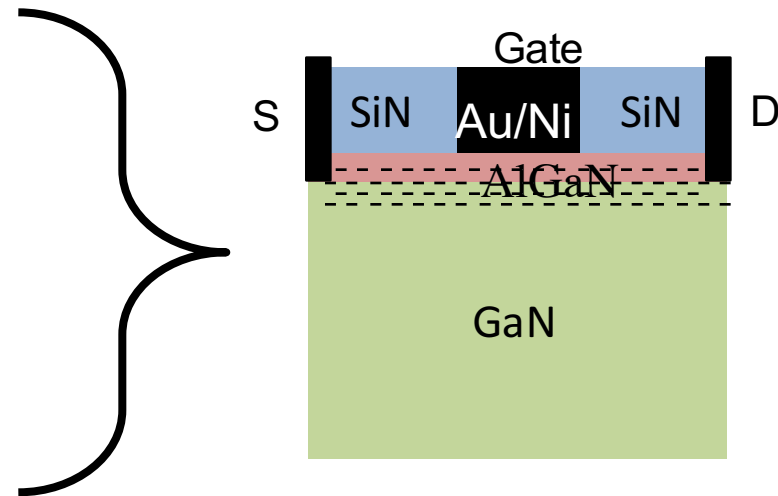
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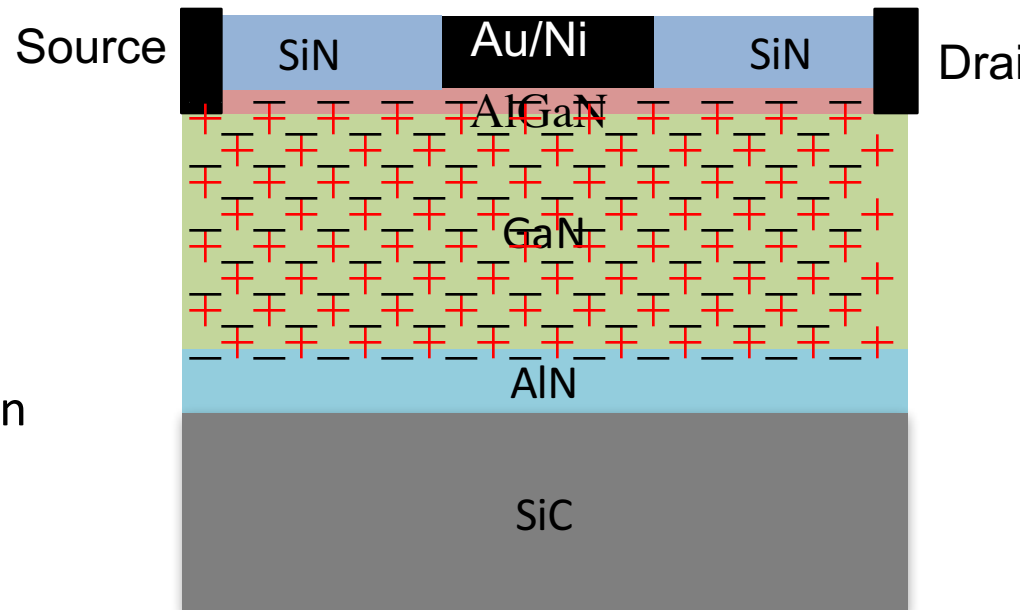
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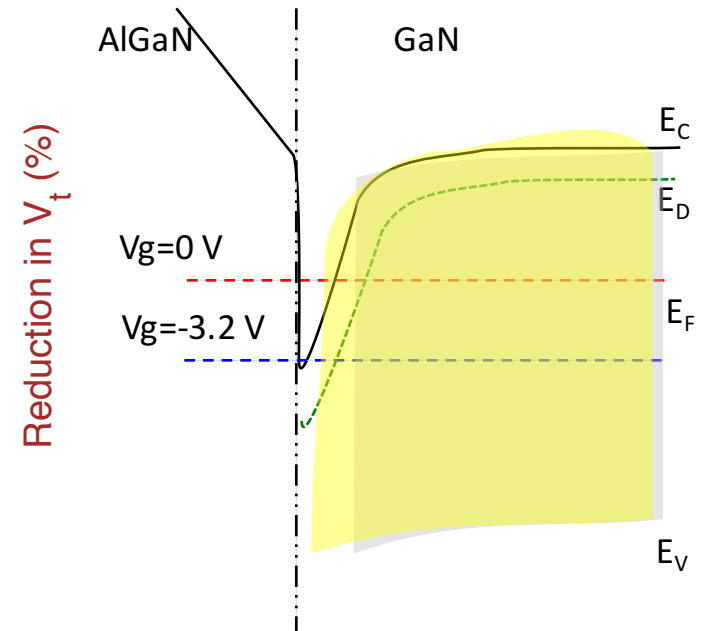
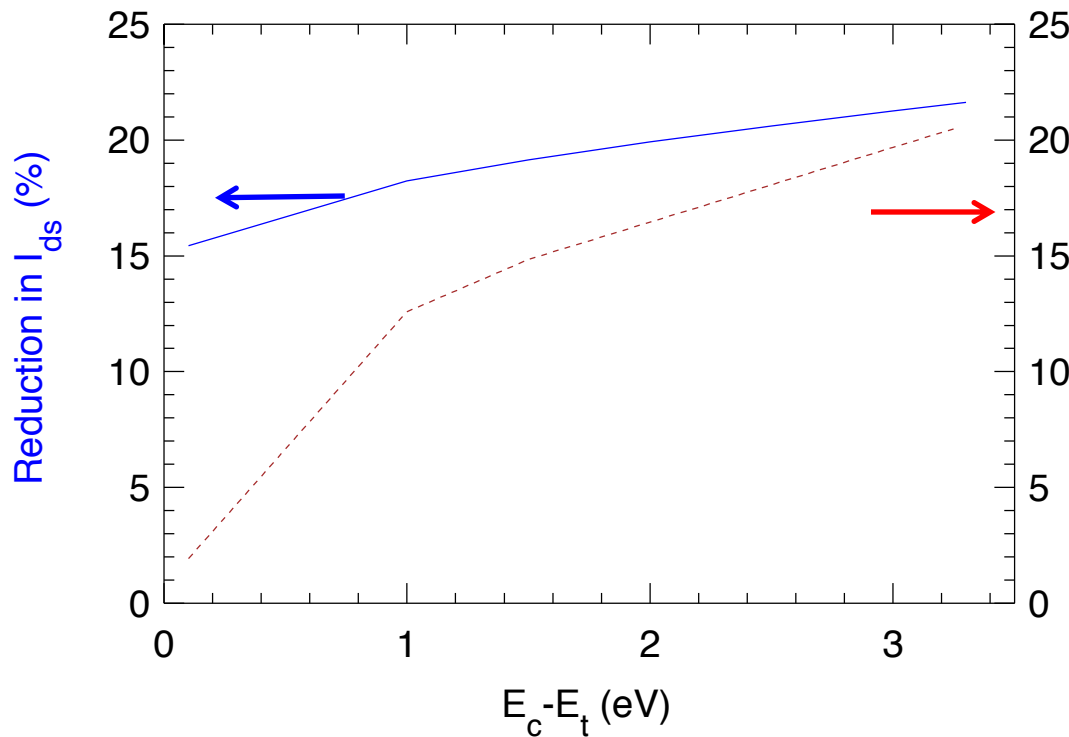
Test Effect of Donor Compensation

- Radiation case:
 - 5M eV Proton radiation, fluence= $2 \times 10^{14} \text{ cm}^{-2}$
 - I_{ds} reduction = 13%, V_t shift = 0.1 V (3%)
 - TRIM / Mobility model predict $\sim 10^{17} \text{ cm}^{-3}$ ionized acceptor traps near 2DEG

- Sensitivity Analysis
 - Donors
 - Vary trap energy level
 - Vary trap concentration

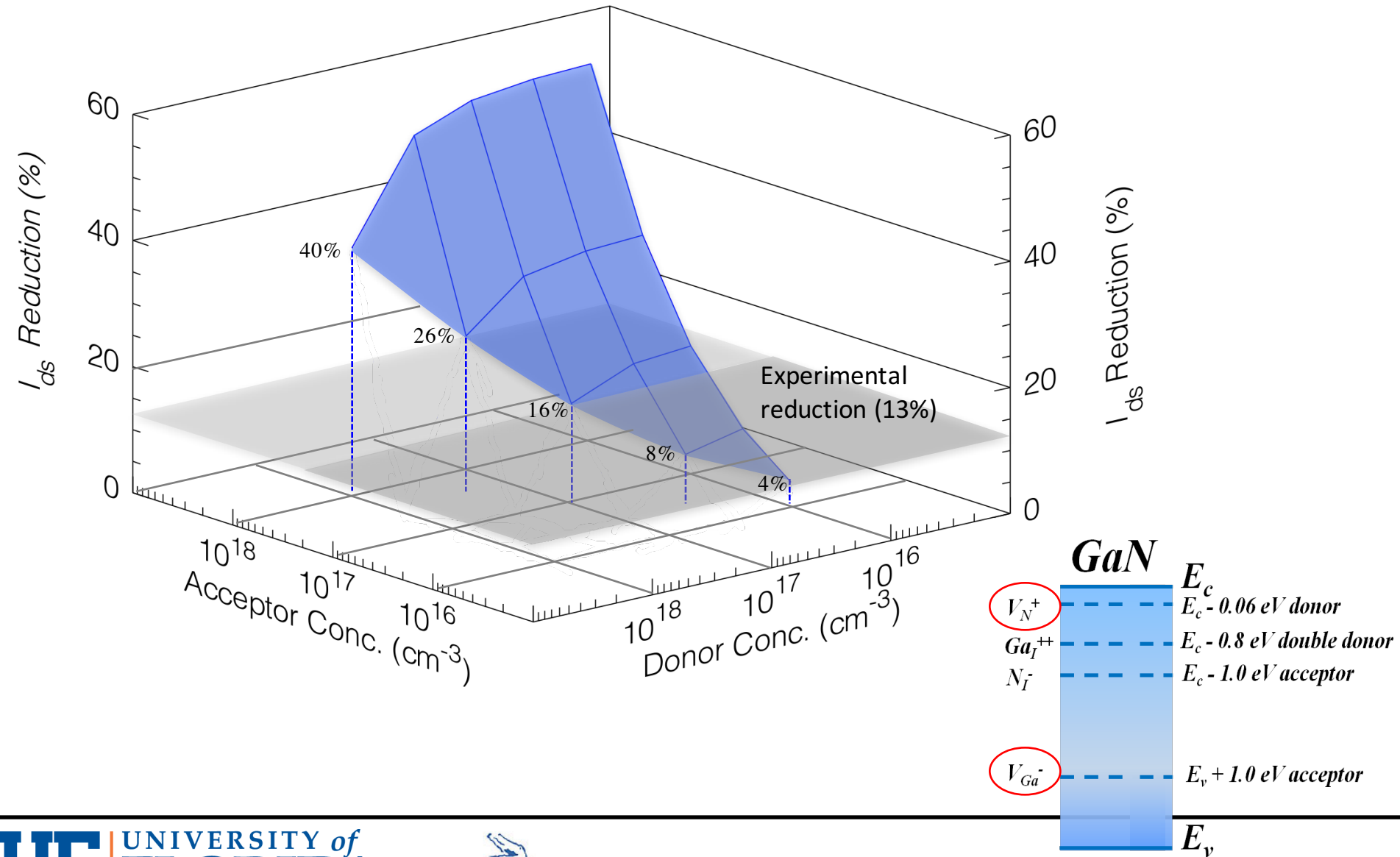


Effect of Donor Compensation

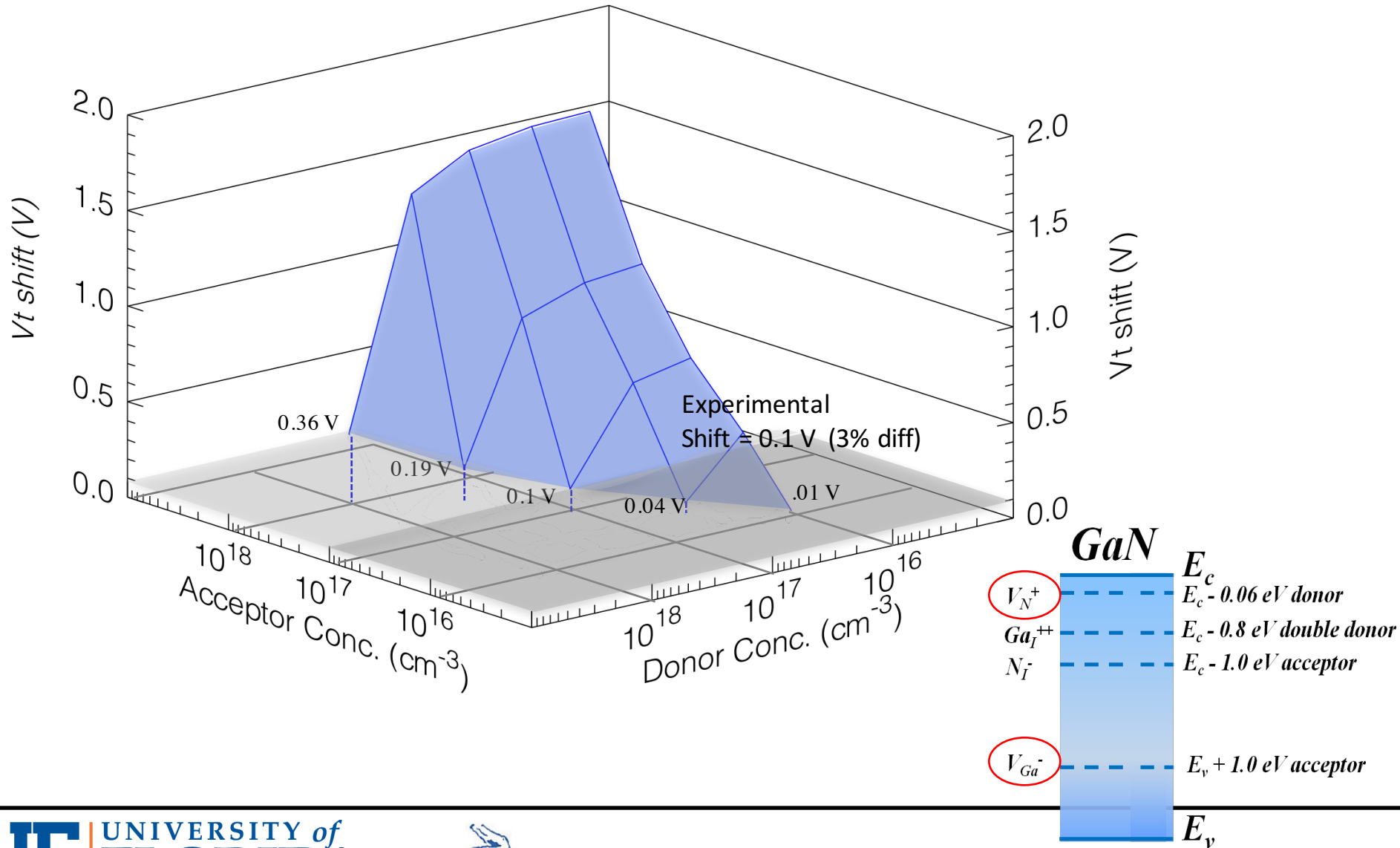


- $10^{17}/\text{cm}^3$ uniform acceptor doping throughout GaN
- $N_D = 10^{17}/\text{cm}^3$ donor compensation in GaN using partial ionization

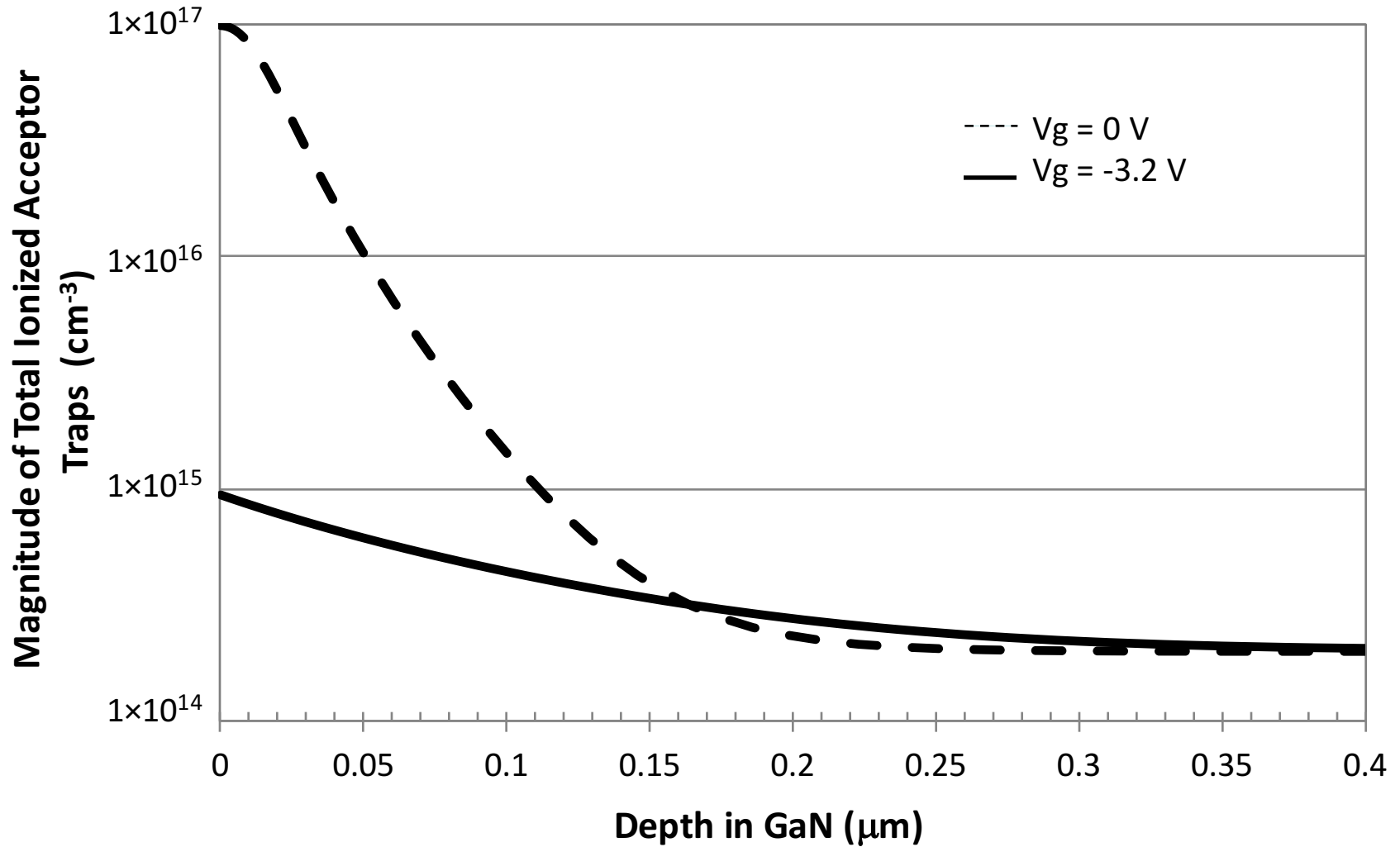
I_{ds} Reduction – Simulation Matches Experimental



Vt Shift- Simulation Matches Experimental

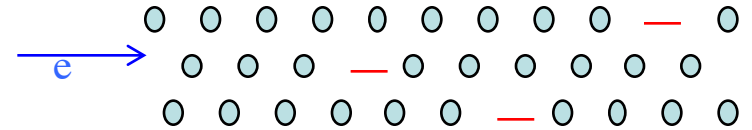


Negative Space Charge Confinement



Conclusions

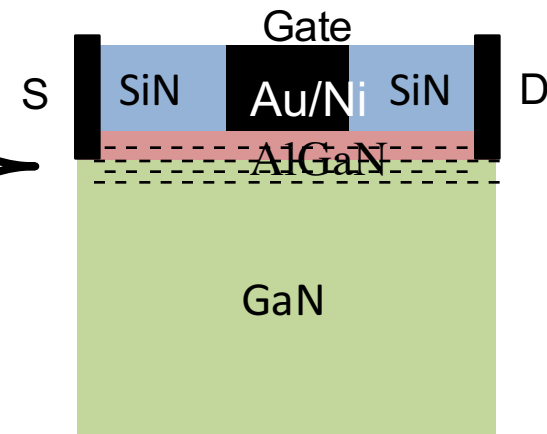
1. Hypothesis of ionized impurity scattering as mobility reduction mechanism is confirmed



2. Performance is much less sensitive to traps in AlGaN

3. Acceptor traps at E_v+1 eV are effectively ionized throughout GaN

4. Confinement of negative trapped charge near 2DEG is due to compensation of Acceptor traps by Donor \rightarrow determines amount of DC performance degradation



Future Work

- Identify donor trap lifetimes
- Simulate RF performance degradation due to radiation