

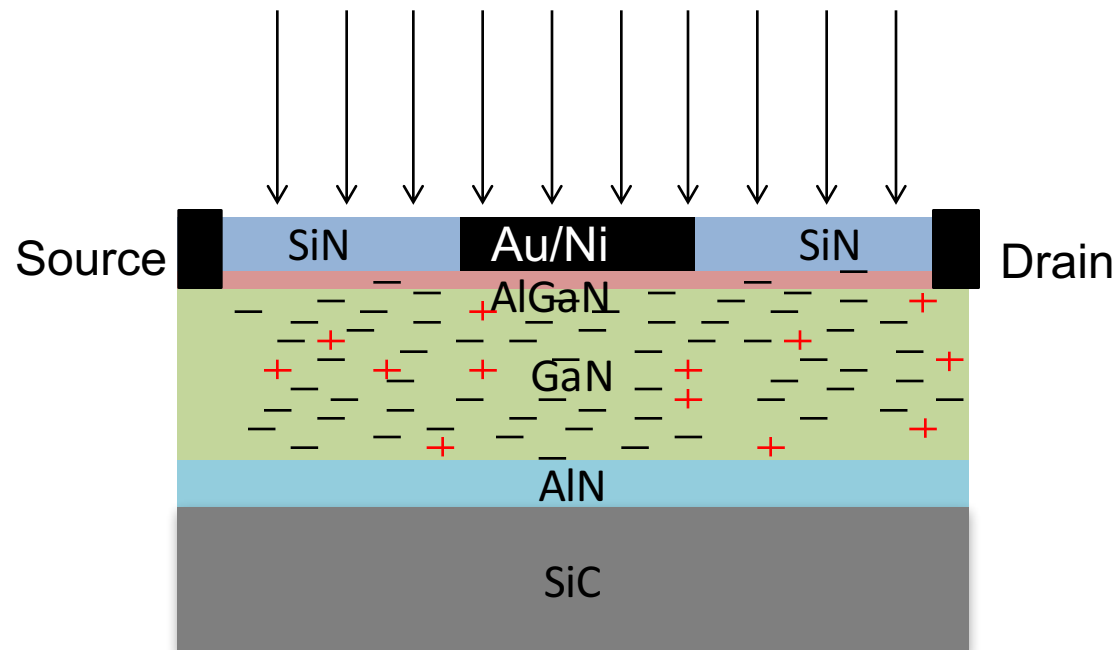


# Simulating RF Performance of Proton Irradiated AlGa<sub>N</sub>/Ga<sub>N</sub> High Electron Mobility Transistors (HEMT)s

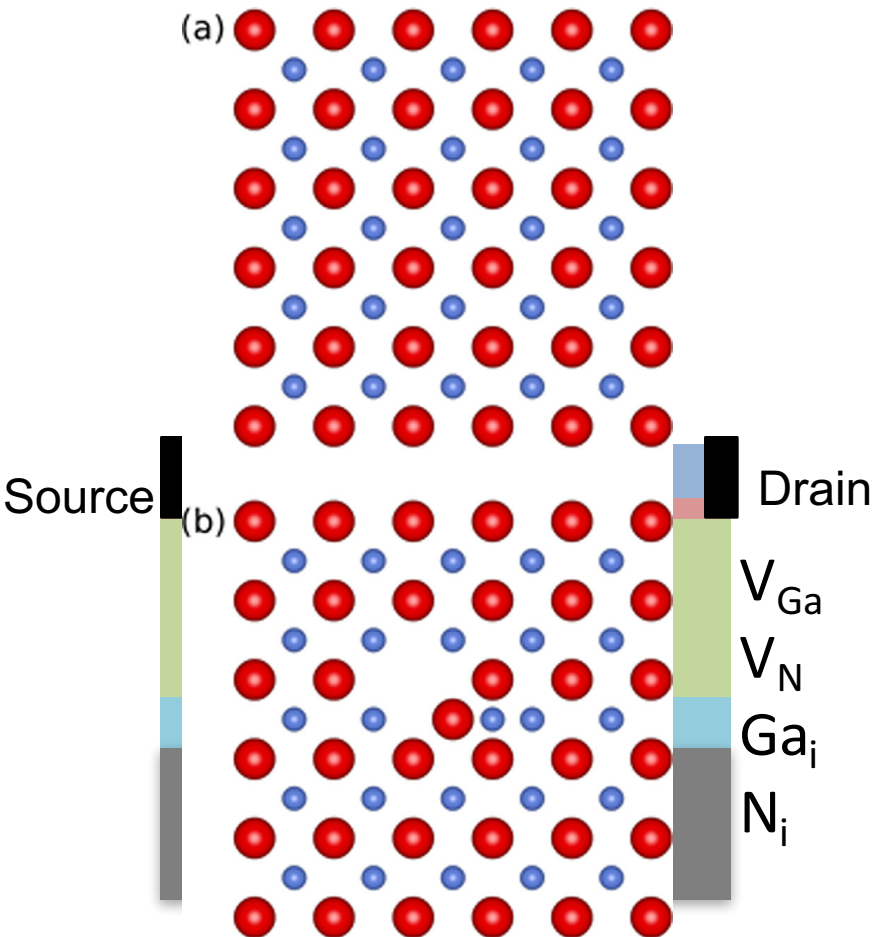
S. Mukherjee, E. E. Patrick, and M. E. Law

# Why model / simulate?

- Predict device performance
- Optimize device performance
- Better understand underlying physical mechanisms
  - Effect of radiation-induced traps



# AlGaN/GaN HEMT Degradation by Point Defects



- Point defects create traps
- Ionized traps create:
  - Reduction in electron mobility (impurity scattering model)
  - Negative trapped charge
    - ↓ 2DEG density

# Translation to Performance Degradation

## DC Simulation

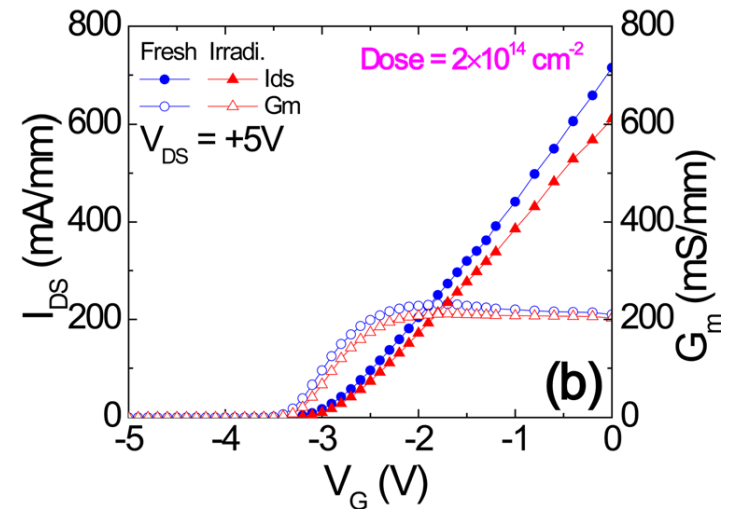
- Positive threshold voltage shift
- Reduction of drain current

## Small Signal AC Simulation

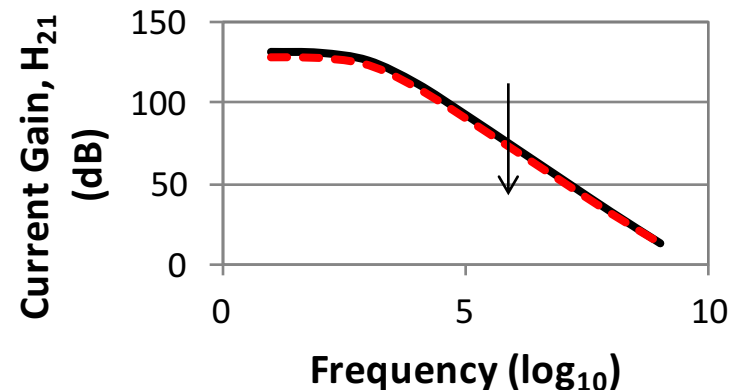
- Reduction of peak transconductance

## AC Simulation - RF

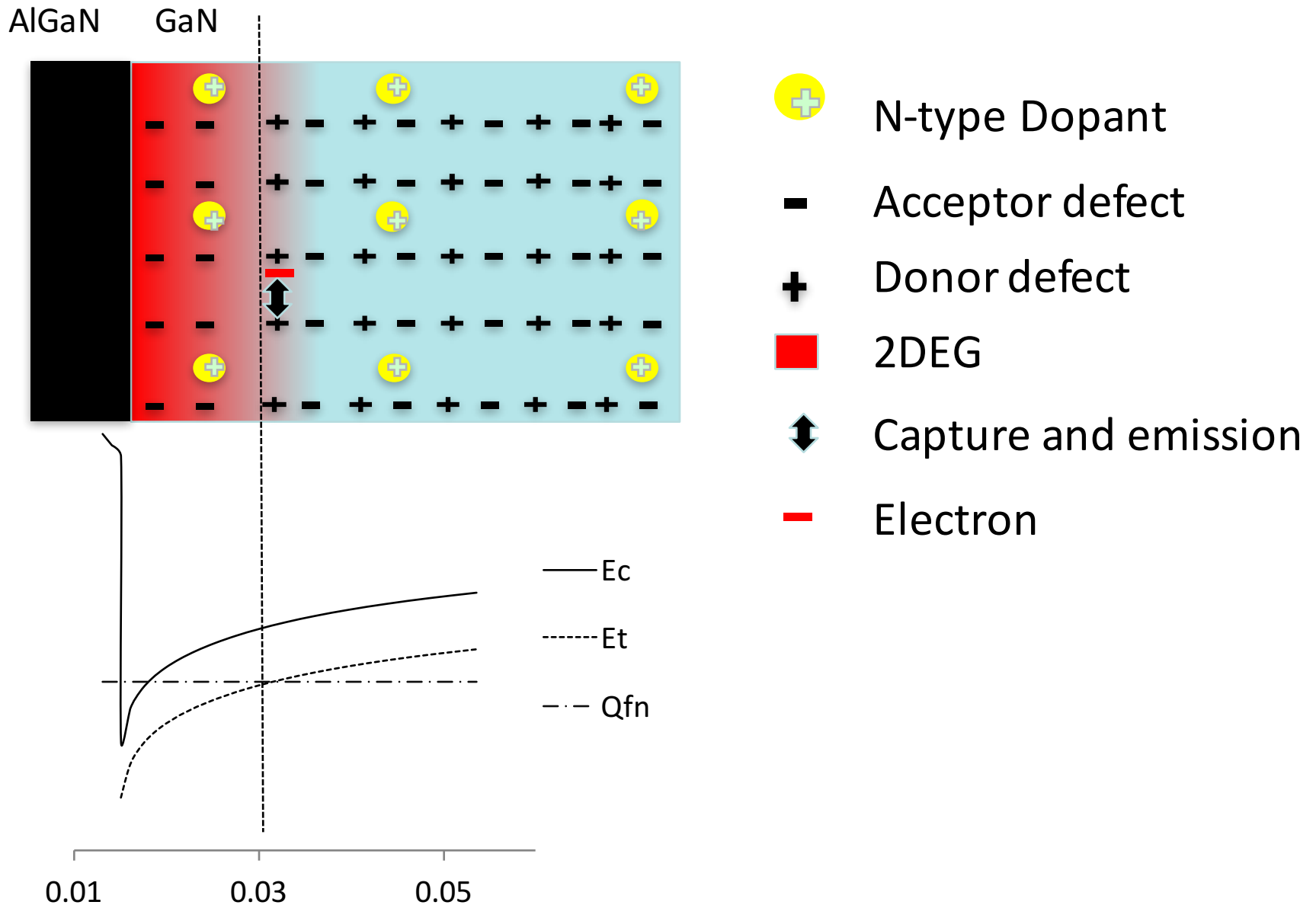
- Reduction of Current Gain
- Reduction of Cutoff Frequency



\*Luo,, et al., J. Vac. Sci. Technol. B, Vol. 31, No. 4, 2013.



# Trapping Mechanism



# Simulation Goals

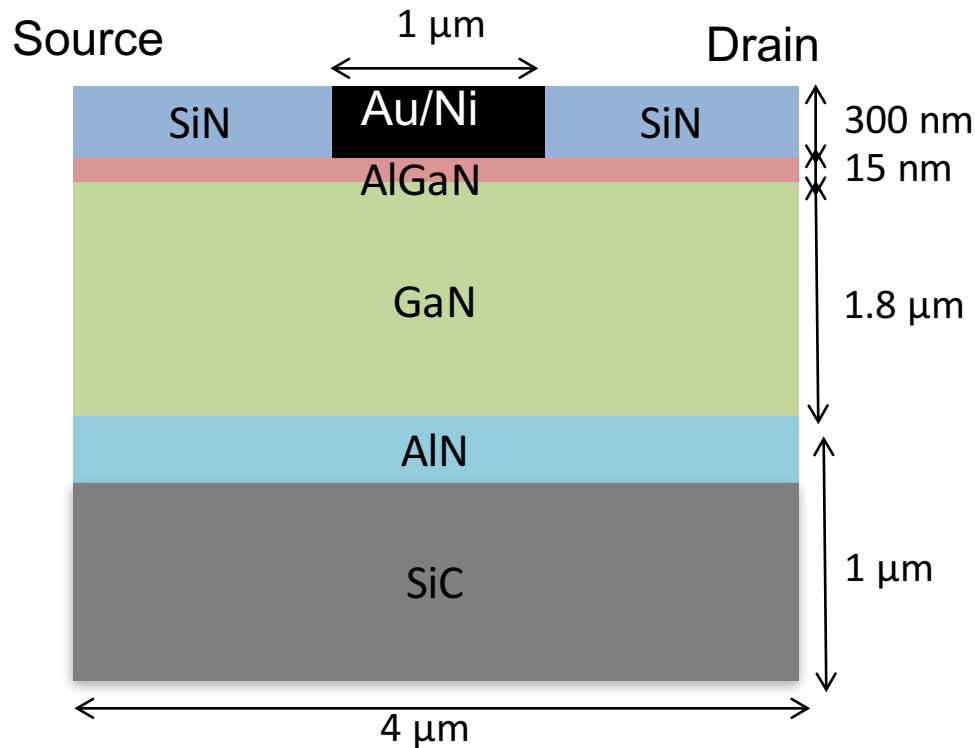
- Extent of DC performance has a dependence on donor compensation
- Q. What is the dependence of donor traps (static or dynamic) to RF performance degradation?

## Talk Outline

1. Simulation methodology
2. What we learned from DC simulation studies
3. Small signal and RF simulation results: Effect of static and dynamic donor traps

# Simulation Methodology

## TCAD Simulator: FLOODS (FLorida Object-Oriented Device Simulator)



### Device Equations

$$\nabla^2 \psi = -\frac{q}{\epsilon} [p - n + \text{Doping} + \text{Trap}]$$

$$\frac{\partial n}{\partial t} = \frac{1}{q} \nabla \cdot J_n, \quad \frac{\partial p}{\partial t} = \frac{1}{q} \nabla \cdot J_p$$

$$J_n = -q\mu_n n \nabla \phi_n, \quad J_p = q\mu_p p \nabla \phi_p$$

# Simulation Methodology

## Treatment of donor traps

### Static

$$\frac{N_D^+}{N_D} = \frac{1}{1 + 2e^{\frac{E_F - E_T}{kT}}}$$

Treating traps close to Fermi-level as partially ionized.

Acceptor traps considerably below quasi Fermi-level, can also be modeled as completely ionized doping.

### Dynamic

$$\frac{\partial n}{\partial t} = \frac{1}{q} \nabla \cdot J_n - K_f n N_D^+ + K_r (N_D - N_D^+)$$

$$\frac{\partial N_D^+}{\partial t} = -K_f n N_D^+ + K_r (N_D - N_D^+)$$

$K_f$  - capture rate dependent on capture lifetime

$K_r$  - emission rate dependent on trap energy level

$$\frac{K_f}{K_r} = \frac{2}{N_c} e^{E_T/kT}$$

$$\tau = 1 / K_f$$



# Simulation Methodology

## Small Signal AC analysis

Sinusoidal steady-state analysis (S3A)  $n = n_{DC} + n_{SS}e^{j\omega t}$

For small-signal AC input, device response assumed to be linear around DC bias point.

$$J + jDX = B \xrightarrow{\text{for computation}} \begin{bmatrix} J & -D \\ D & J \end{bmatrix} \begin{bmatrix} X_R \\ X_I \end{bmatrix} = \begin{bmatrix} B \\ 0 \end{bmatrix}$$

J: Jacobian at DC bias point

D: Diagonal matrix with frequency  $\omega$  as diagonal elements

B: Small-signal boundary conditions at contacts

$X_R, X_I$ : Real and Imaginary solution variables

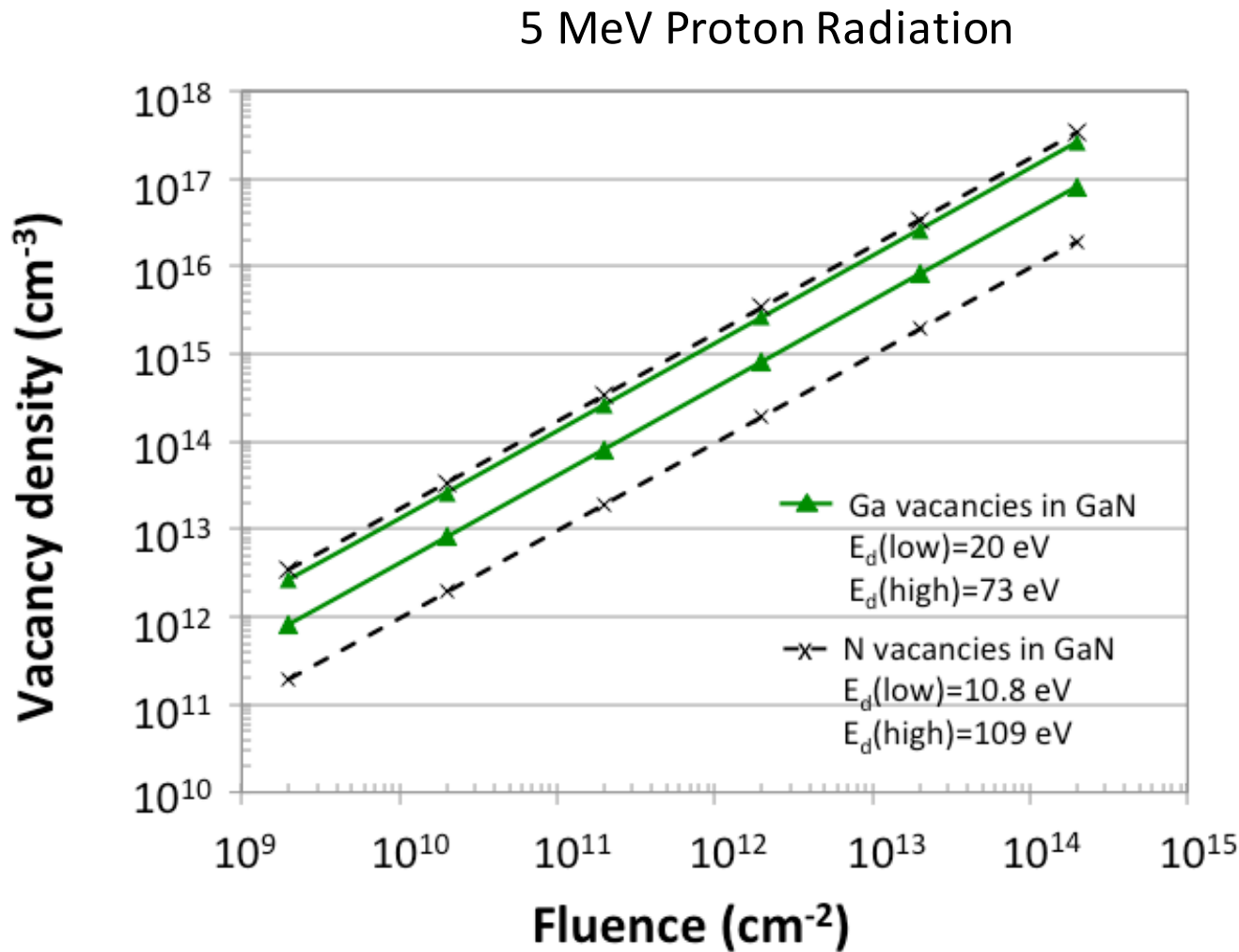
# Overview

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## Modeling Radiation (total ionizing dose) effects on AlGaN/GaN HEMTs

1. Simulation methodology
2. What did we learn from DC simulation studies
3. Small signal and RF simulation results: Effect of dynamic donor traps

# Radiation-induced Defect Estimation



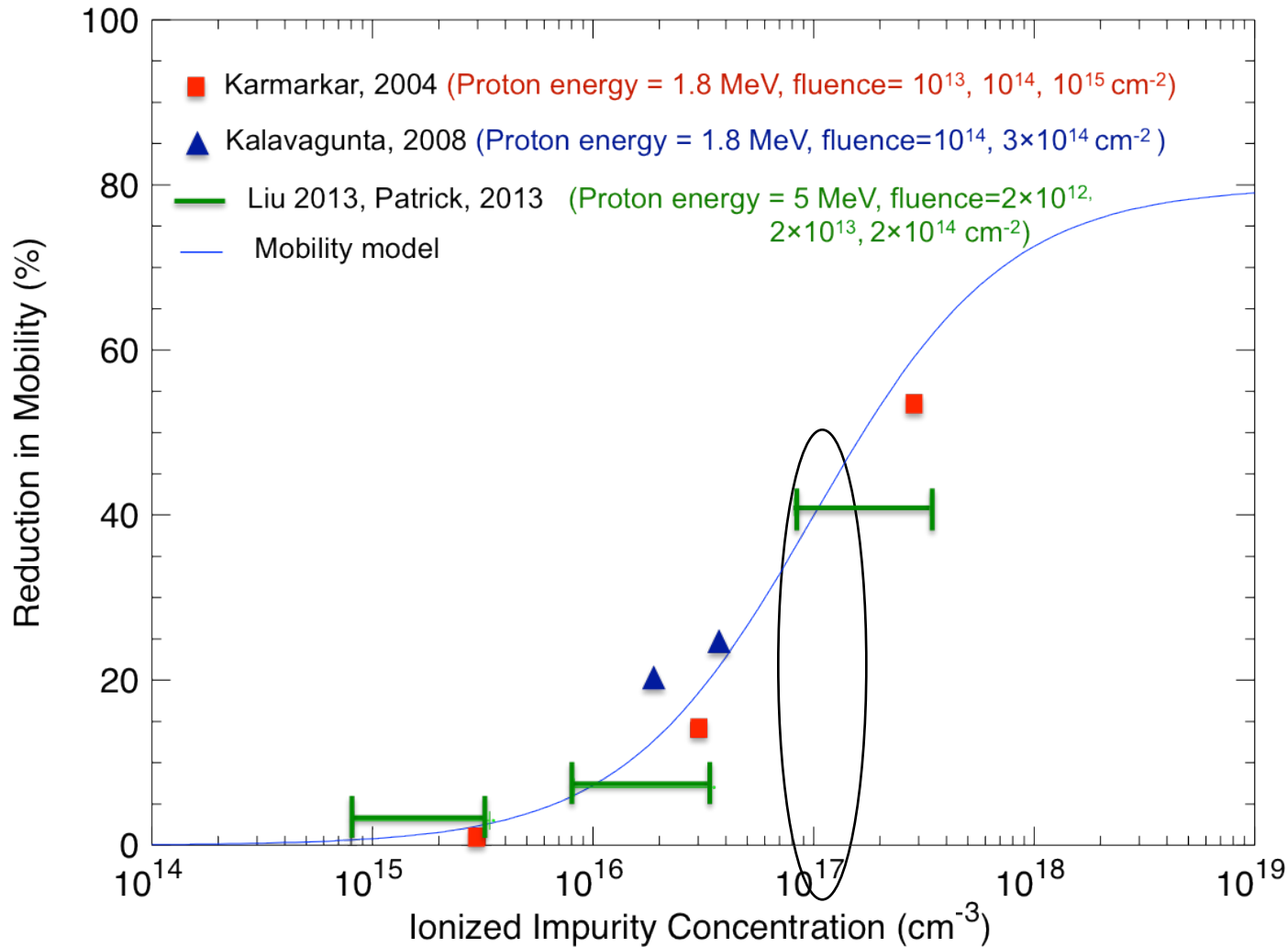
TRIM (Transport of Ions in Matter) simulation results

$V_{\text{GA}}$  – acceptor-like traps (-)

$V_{\text{N}}$  – donor-like traps (+)

Positive  $V_{\text{T}}$  shift needs acceptor-like traps

# Mobility Reduction: Ionized Impurity Scattering



$$\mu_0 = \mu_{\min} + \frac{\mu_{\max} - \mu_{\min}}{1 + \left(\frac{N}{N_{\text{ref}}}\right)^\alpha}$$

$N$  – ionized dopant conc.

$$\mu_{\min} = 295 \text{ cm}^2/\text{Vs}$$

$$\mu_{\max} = 1406 \text{ cm}^2/\text{Vs}$$

$$N_{\text{ref}} = 1 \times 10^{17}$$

$$\alpha = 0.66$$

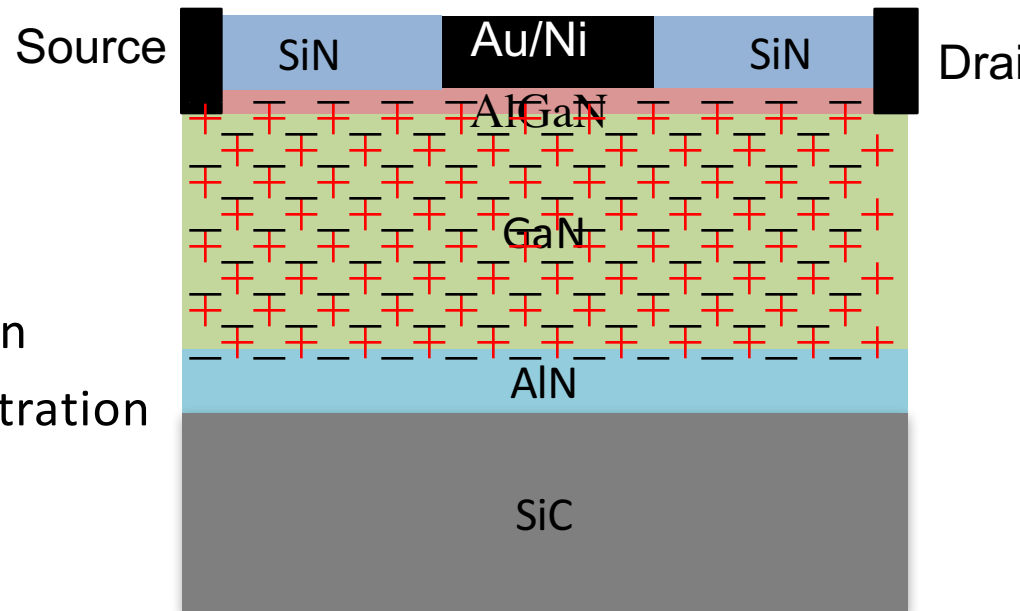
\*Farahmand et al., 2001

# Test Effect of Donor Compensation

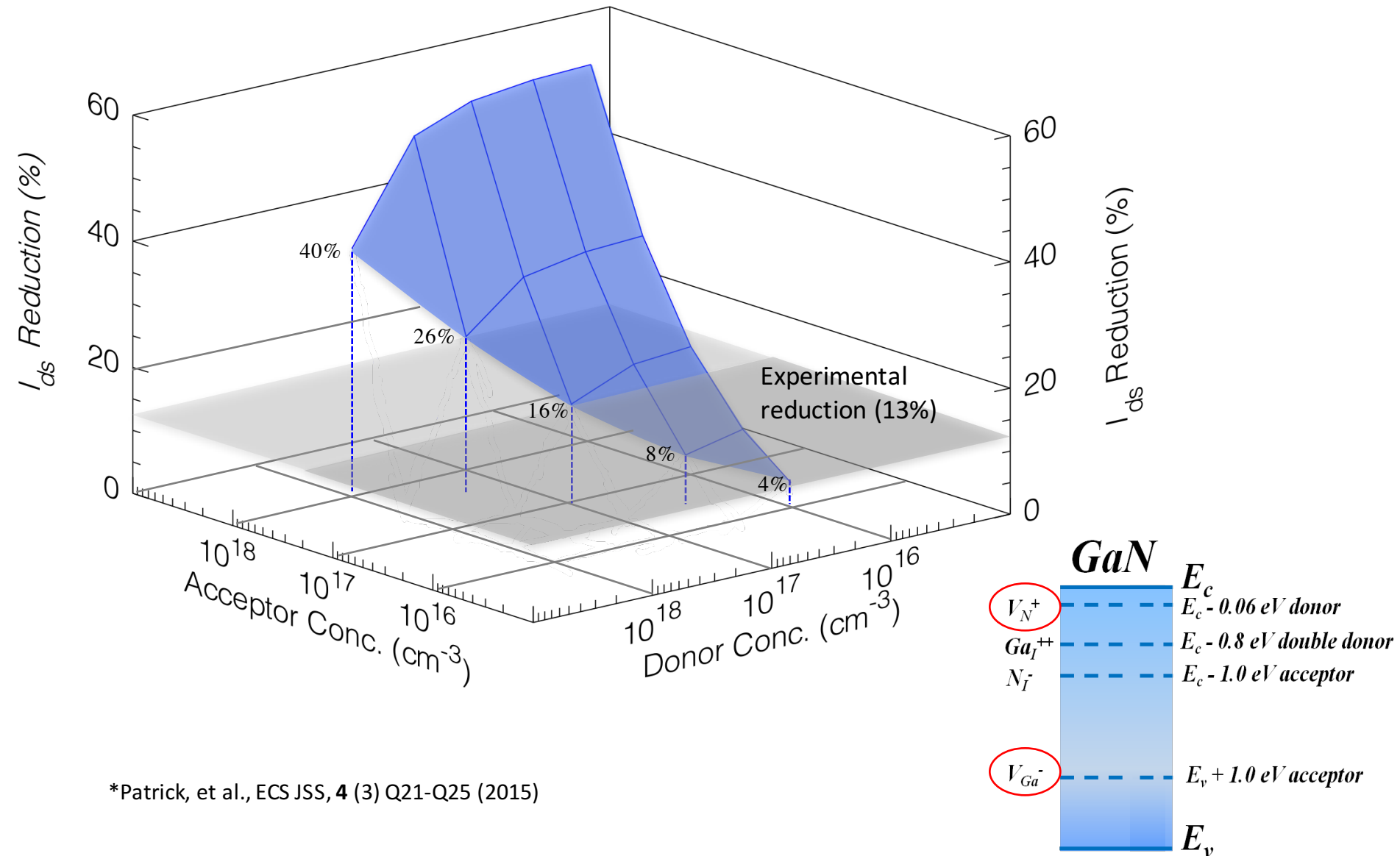
- Radiation case:
  - 5M eV Proton radiation, fluence=  $2 \times 10^{14} \text{ cm}^{-2}$ 
    - $I_{ds}$  reduction = 13%,  $V_t$  shift = 0.1 V (3%)
  - TRIM / Mobility model predict  $\sim 10^{17} \text{ cm}^{-3}$  ionized acceptor traps near 2DEG

- Sensitivity Analysis

- Donors
  - Vary trap concentration
  - Static acceptor concentration

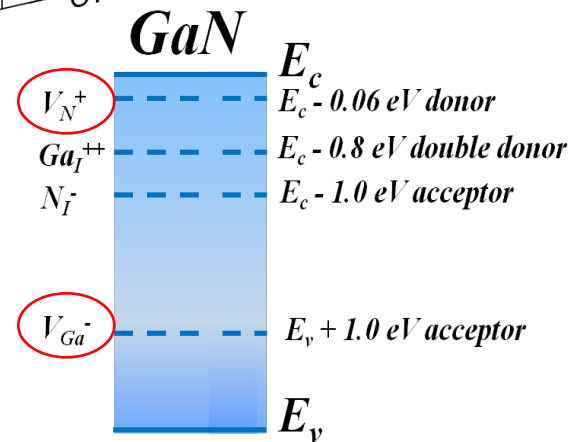
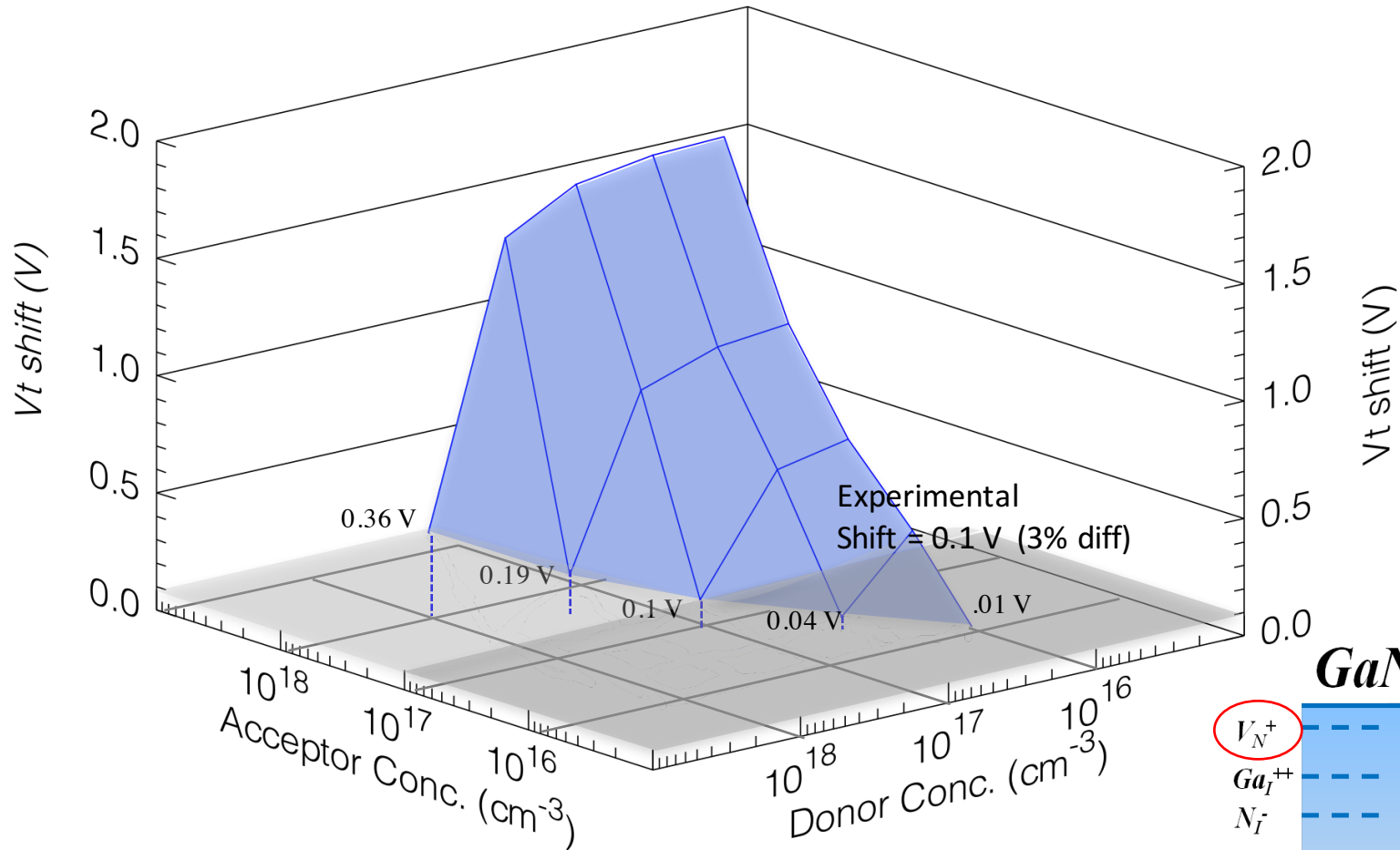


# $I_{ds}$ Reduction – Need for Donor Compensation



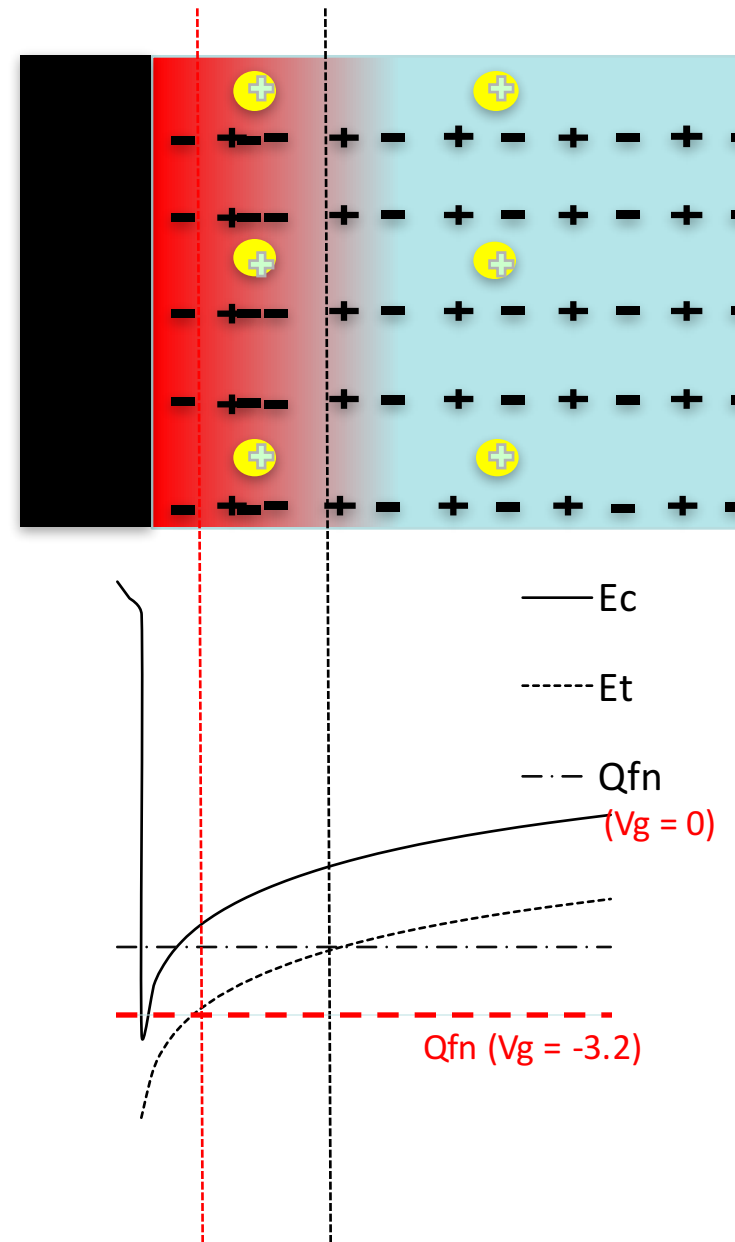
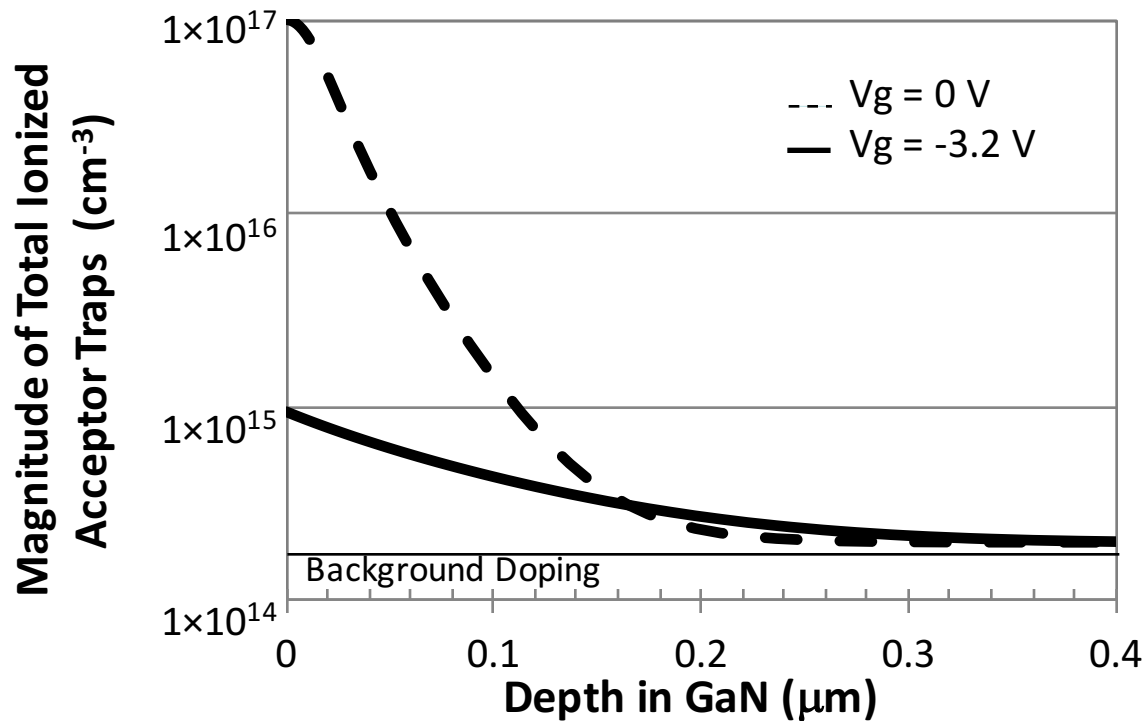
\*Patrick, et al., ECS JSS, 4 (3) Q21-Q25 (2015)

# Vt Shift-Need for Donor Compensation



\*Patrick, et al., ECS JSS, 4 (3) Q21-Q25 (2015)

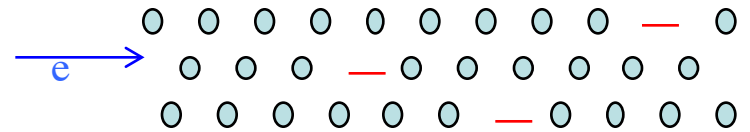
# Negative Space Charge Confinement





# Conclusions From DC Simulation

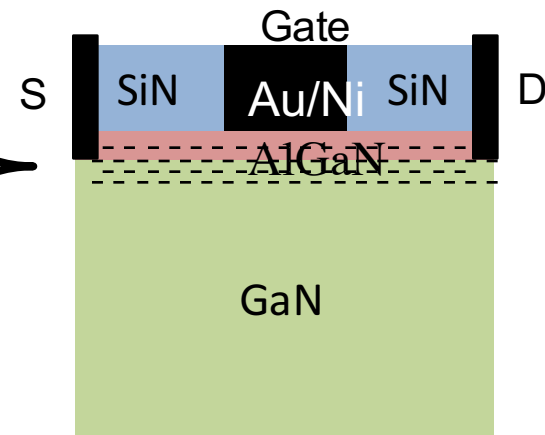
1. Hypothesis of ionized impurity scattering as mobility reduction mechanism is confirmed



2. Performance is much less sensitive to traps in AlGaN

3. Acceptor traps at  $E_v+1$  eV are effectively ionized throughout GaN

4. Confinement of negative trapped charge near 2DEG is due to compensation of Acceptor traps by Donor  $\rightarrow$  determines amount of DC performance degradation



# Overview

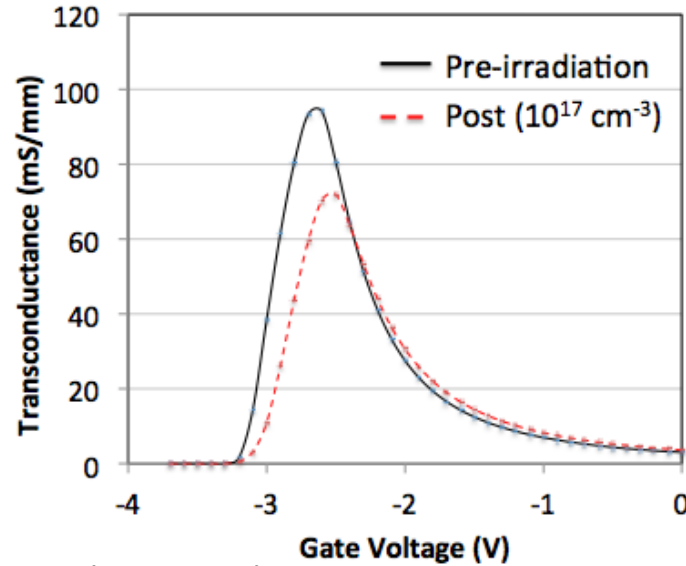
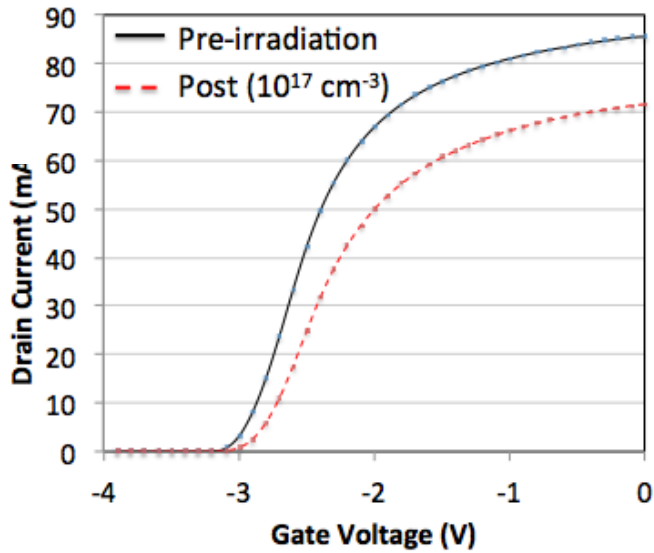
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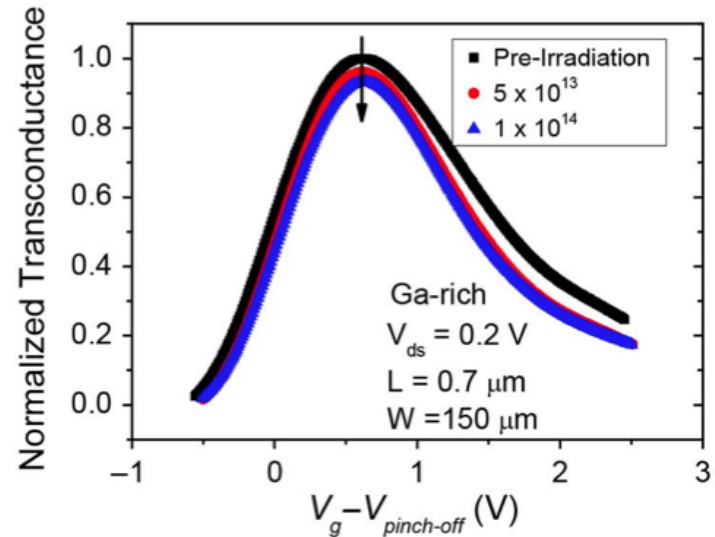
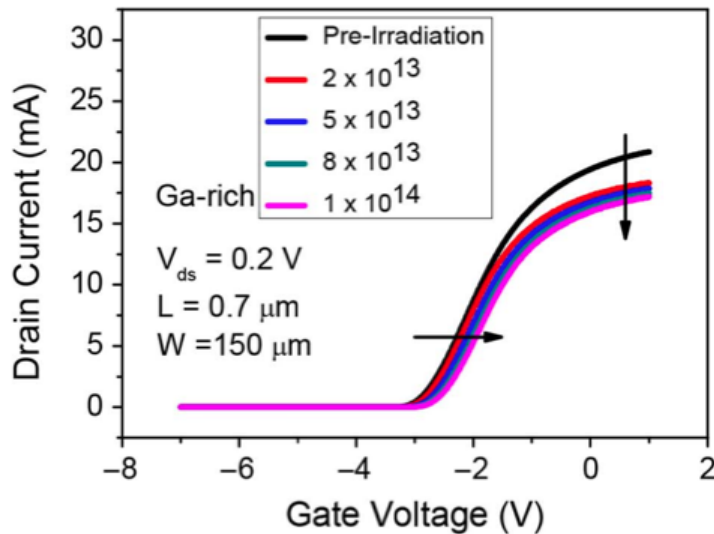
1. Simulation methodology
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# AC Simulation Results

Fluence  
 $= 2 \times 10^{14} \text{ cm}^{-2}$   
 $V_{ds} = 0.5 \text{ V}$

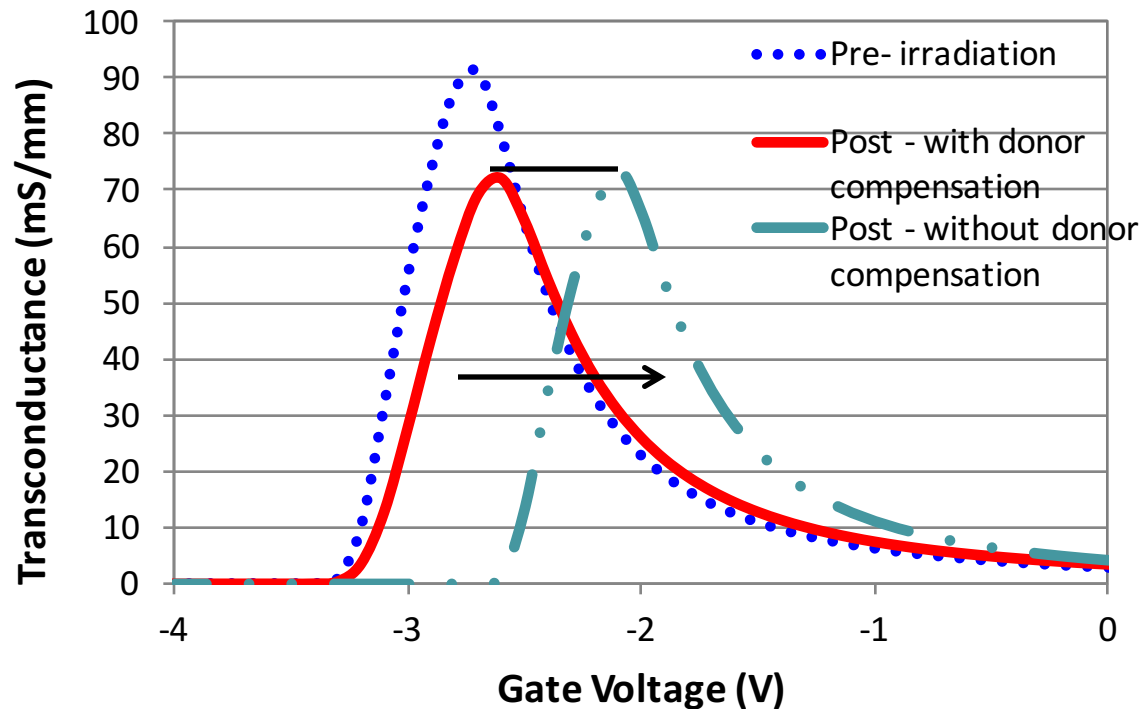


\*FLOODS simulation results



\*Chen et. al. IEEE Trans. Nucl. Sci., vol 60, no. 6, 2014

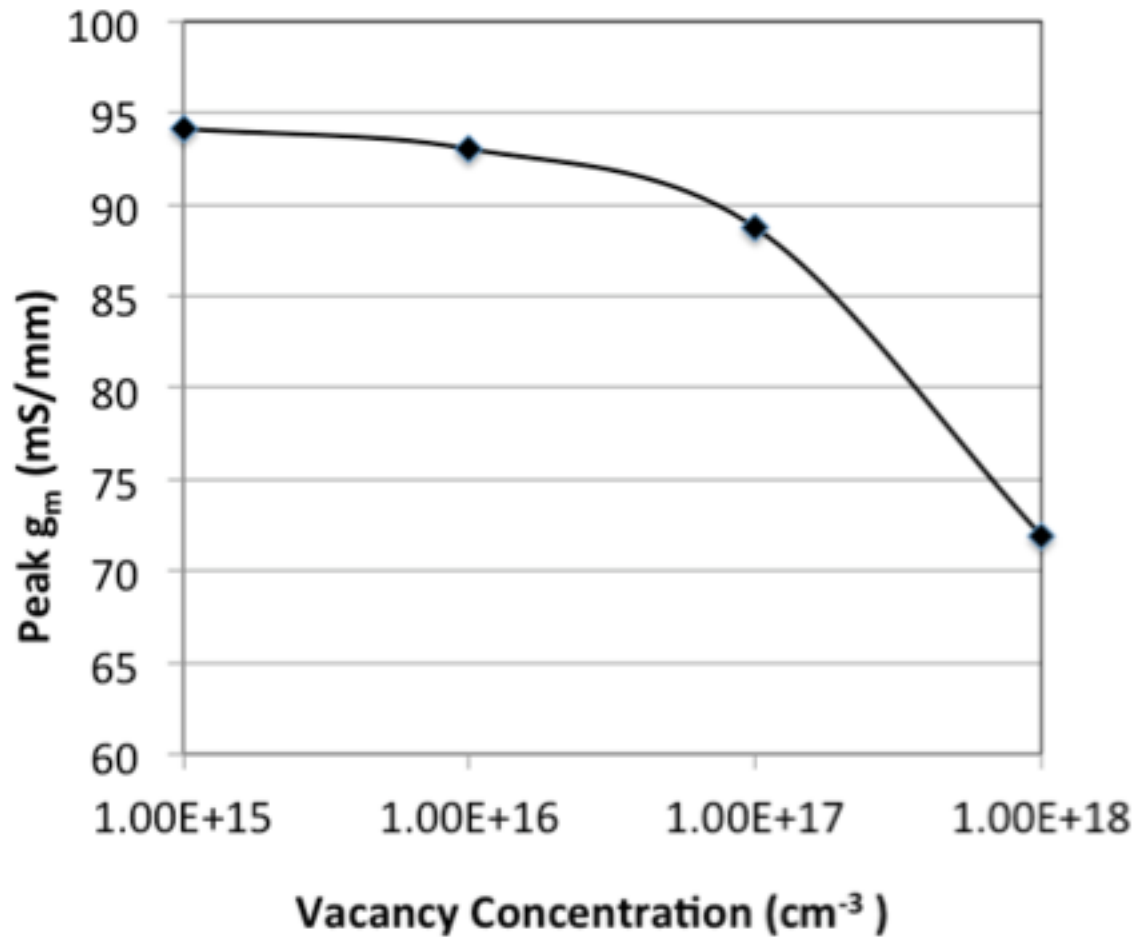
# Role of Donor Compensation on $g_m$



$$V_{ds} = 0.5 \text{ V}$$
$$f_{AC} = 100 \text{ Hz}$$

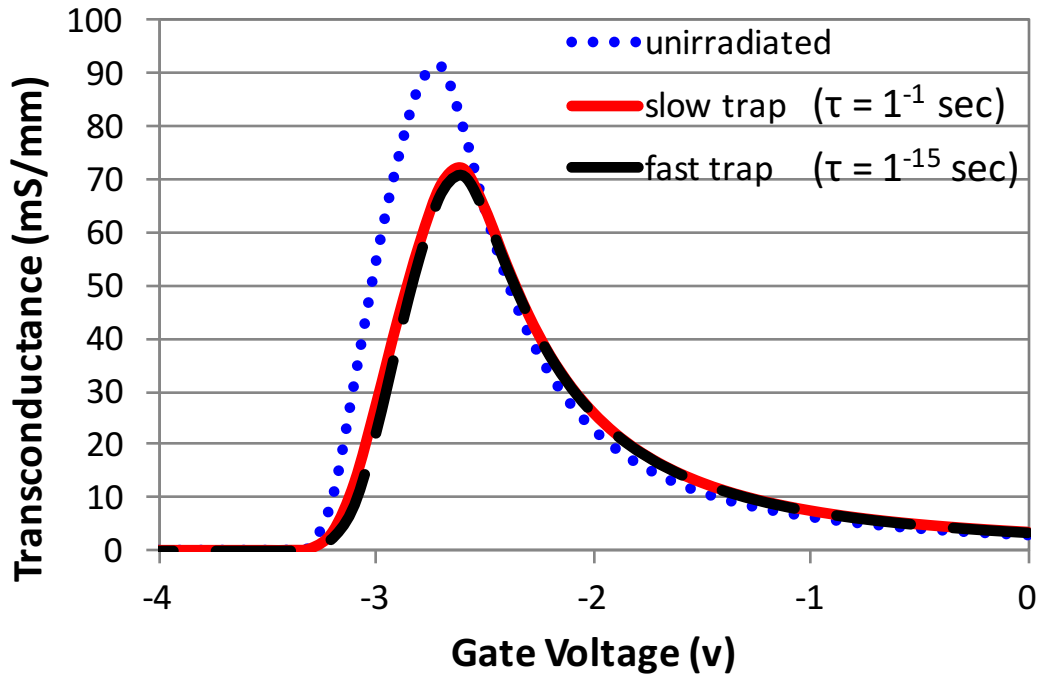
- Peak  $g_m$  stays the same, curve is shifted because  $V_t$  shifts
  - as expected, mobility in channel is not affected by donor compensation

# $g_m$ Dependence on Acceptor Trap Concentration



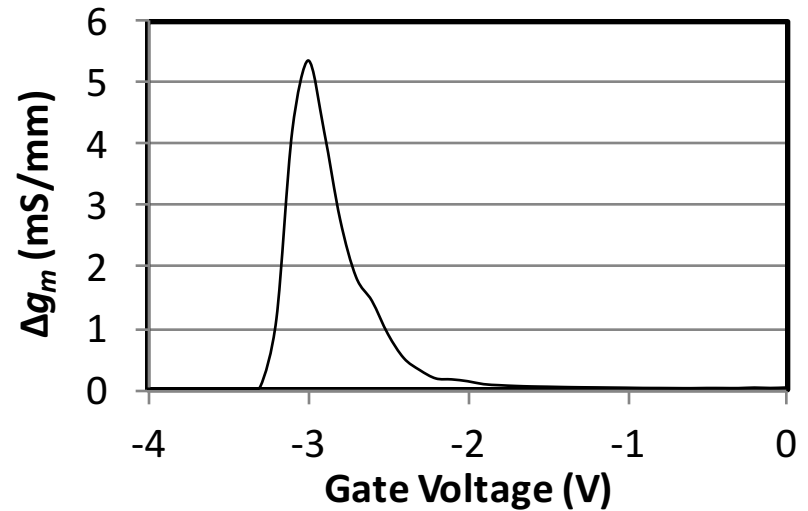
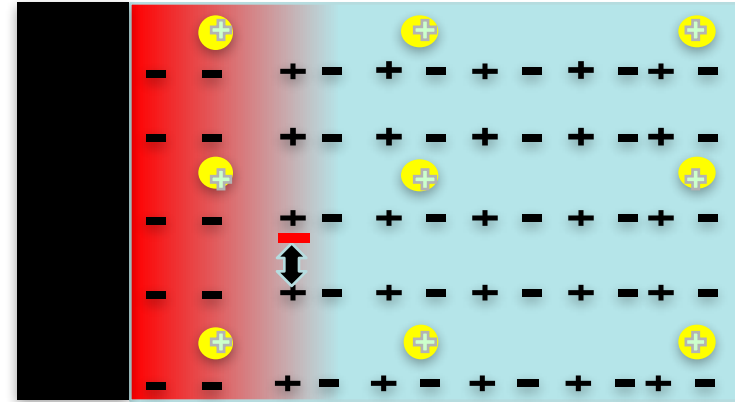
$V_{ds} = 0.5 \text{ V}$   
 $f = 100 \text{ Hz}$

# Role of Donor Trap Dynamics on $G_m$



$$V_{ds} = 0.5 \text{ V}$$

$$f_{AC} = 100 \text{ Hz}$$

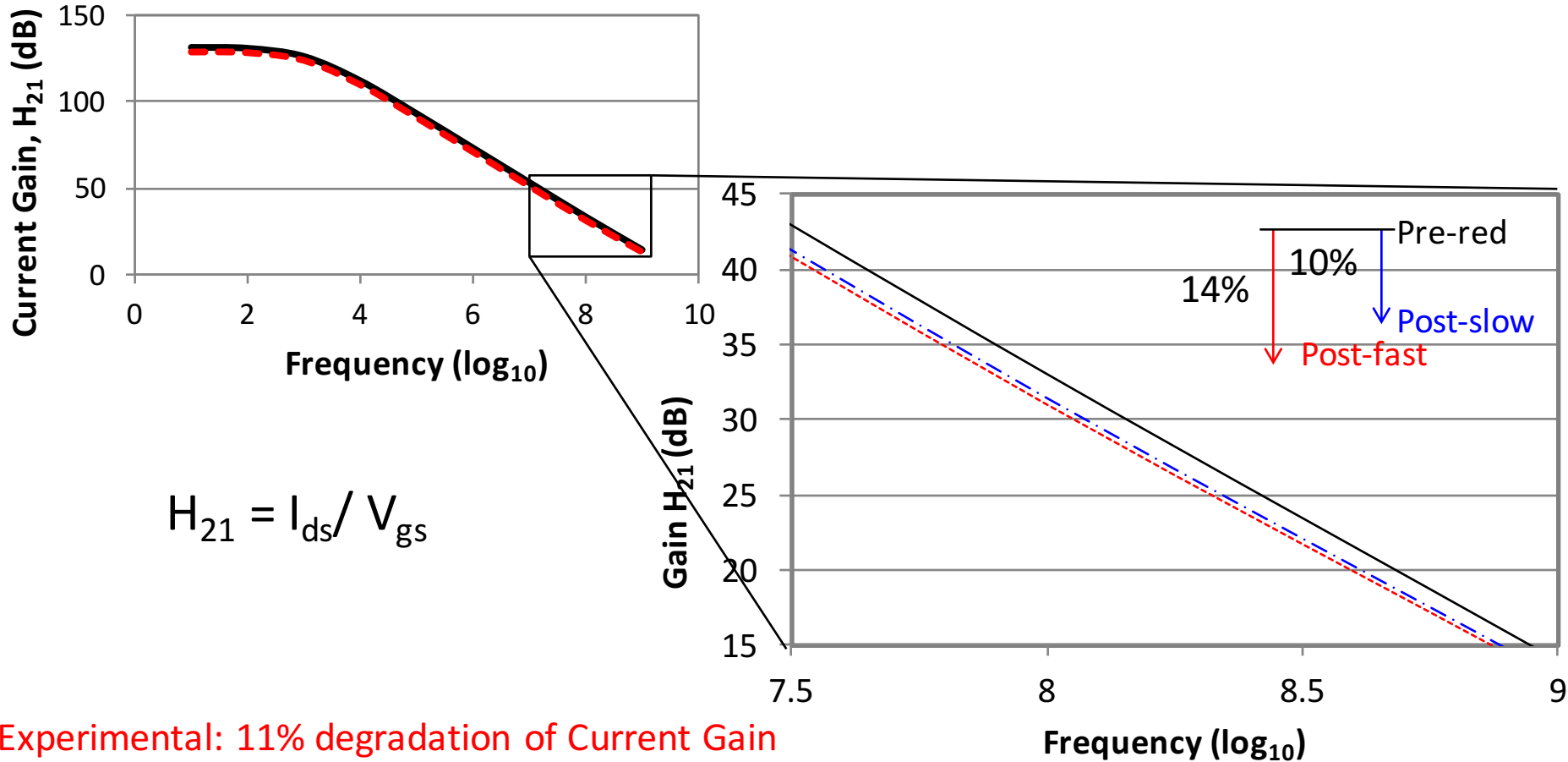


# Current Gain v. Frequency

$V_{ds} = 5 \text{ V}$

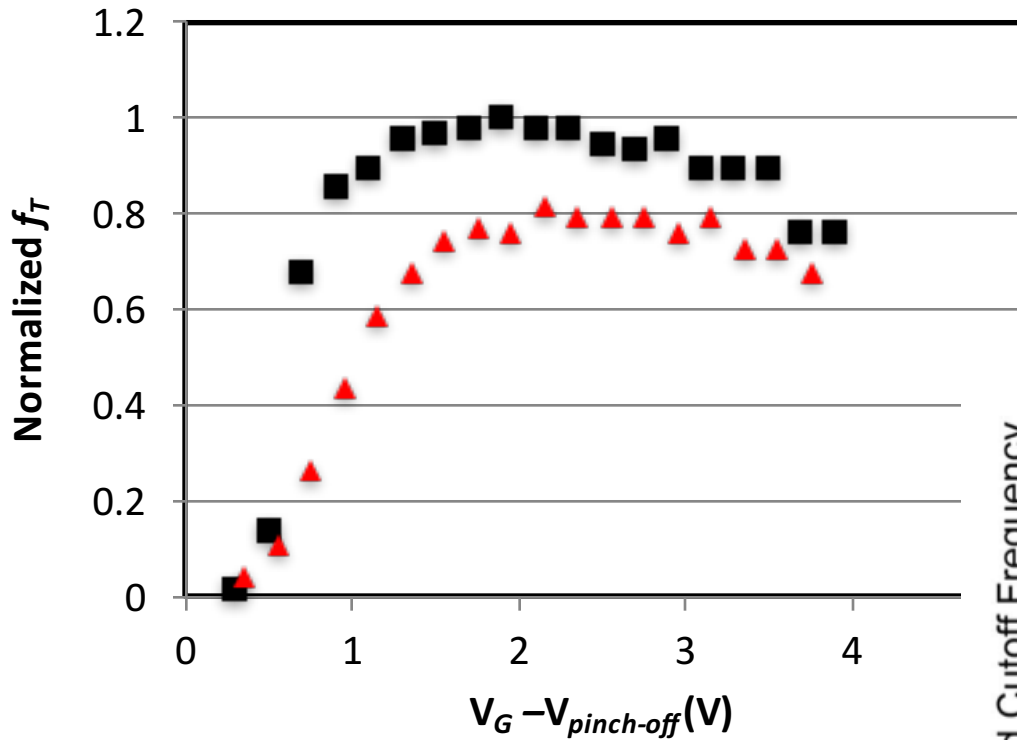
$V_{gs} = \text{peak } g_m \text{ voltage}$

- Pre-irradiation
- - - Slow defects ( $\tau = 1^{-1} \text{ sec}$ )
- - - Fast defects ( $\tau = 1^{-15} \text{ sec}$ )

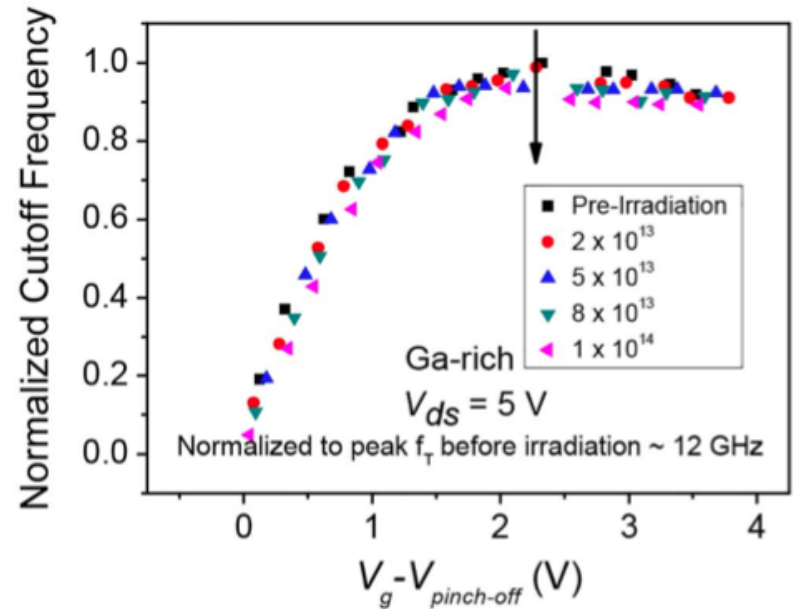


Experimental: 11% degradation of Current Gain

# Degradation in Cutoff Frequency, $f_T$



Average decrease in  $f_T = 24\%$



Average decrease in  $f_T = 8\%$



# Conclusions

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- Incorporated small signal and RF simulation capability in FLOODS
- Looked at the role of donor traps in the GaN buffer in AC simulations
  - Donor traps do not greatly effect peak  $g_m$ 
    - Dominant effect is from static acceptor traps
  - Dynamic donor traps also do not greatly affect RF metrics
  - RF Experimental results are well captured by including static acceptors
- Future work: Explore the role of surface traps in AC simulations and transient Gate-lag simulations